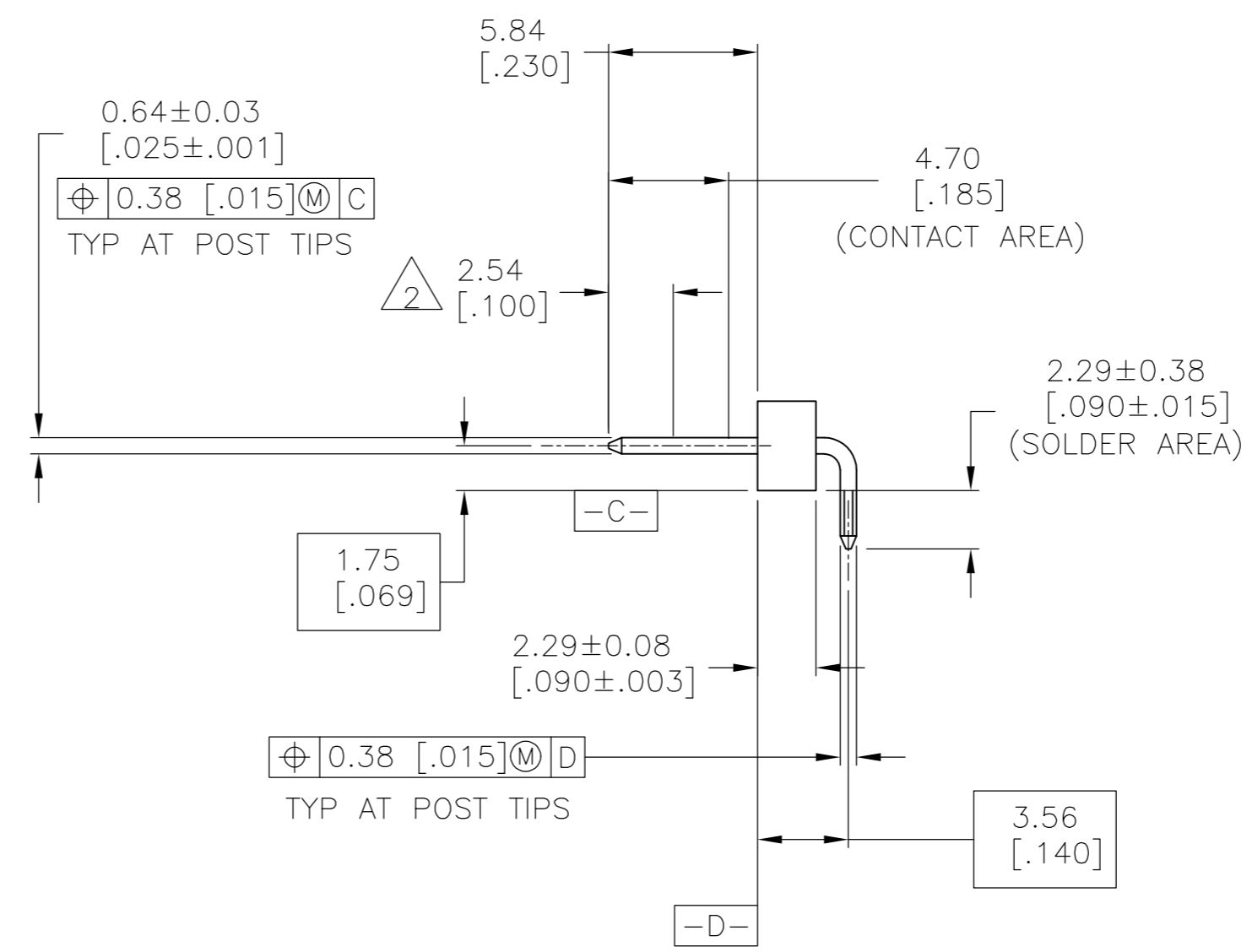
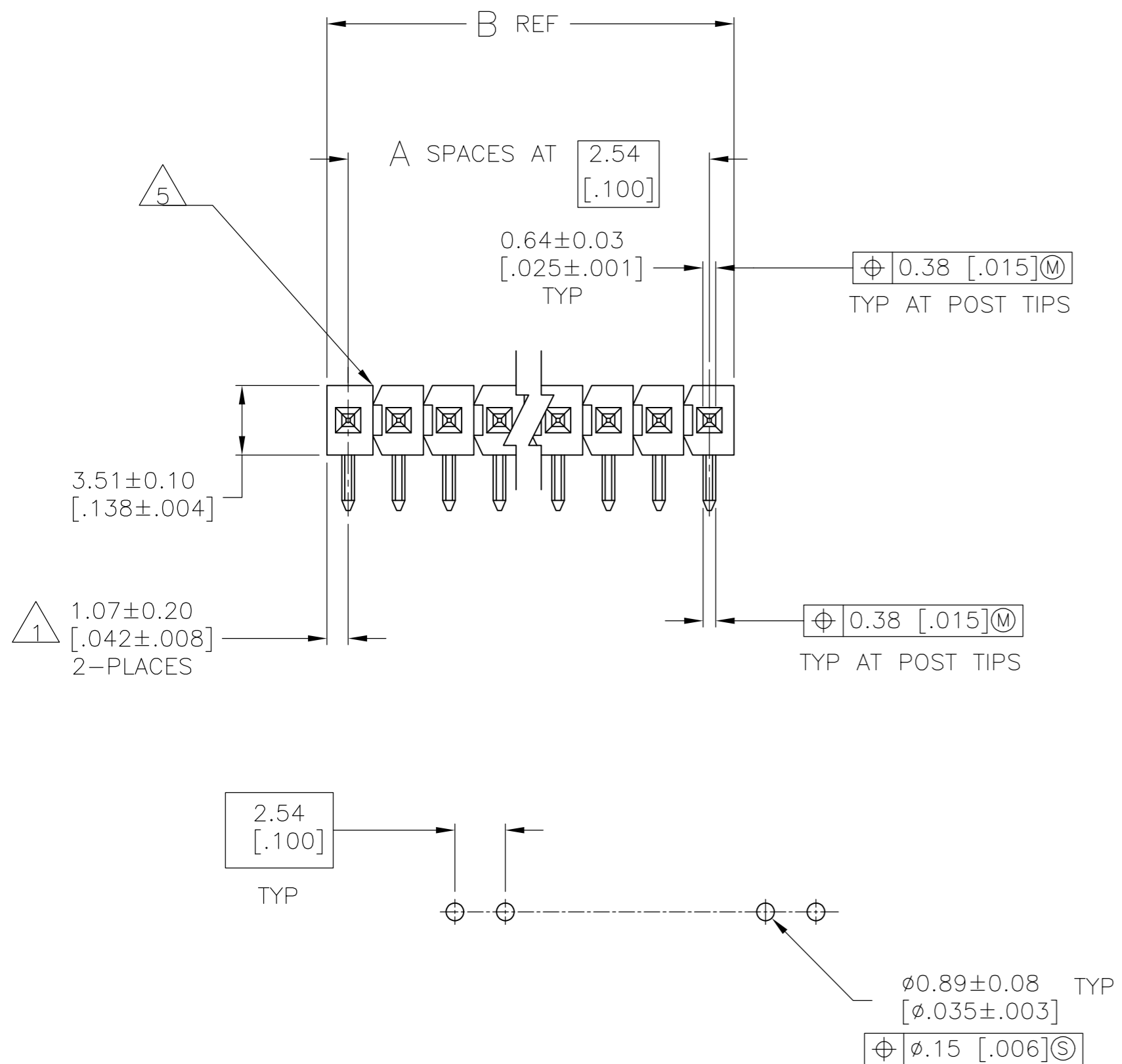
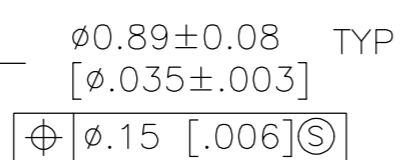


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LOC		DIST		REVISIONS			
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		D		REVISED PER ECO-14-000066	28JUN2014	NK	MM



RECOMMENDED HOLE LAYOUT FOR MANUAL INSERTION



- 1 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 .000762[.000030] GOLD IN CONTACT AREA .00254[.000100]-.00508[.000200] MATTE TIN-LEAD ON SOLDER AREA, ALL OVER .00127[.000050] MIN NICKEL
- 4 HOUSING: GLASS FILLED THERMOPLASTIC, COLOR- BLACK (WILL WITHSTAND VAPOR PHASE REFLOW) POSTS: COPPER ALLOY
- 5 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 6 .000762[.000030] GOLD IN CONTACT AREA .00254[.000100]-.00508[.000200] MATTE TIN ON SOLDER AREA, ALL OVER .00127[.000050] MIN NICKEL

6	4.67 [.184]	1	2	5-104743-1
3	4.67 [.184]	1	2	104743-1
PLATING	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	KATE HELM	14DEC90
CHK	R FEDIT	19DEC90
APVD	R FEDIT	19DEC90
PRODUCT SPEC		
APPLICATION SPEC		
WEIGHT	-	
CUSTOMER DRAWING		

TE Connectivity

HDR ASSY,MOD II,BREAKAWAY
 RIGHT ANGLE,SGL-ROW,.100
 .025 SQUARE POSTS

SIZE	A2	CAGE CODE	00779	DRAWING NO	C=104743	RESTRICTED TO	-
SCALE	4:1	SHEET	1 OF 1	REV	D		