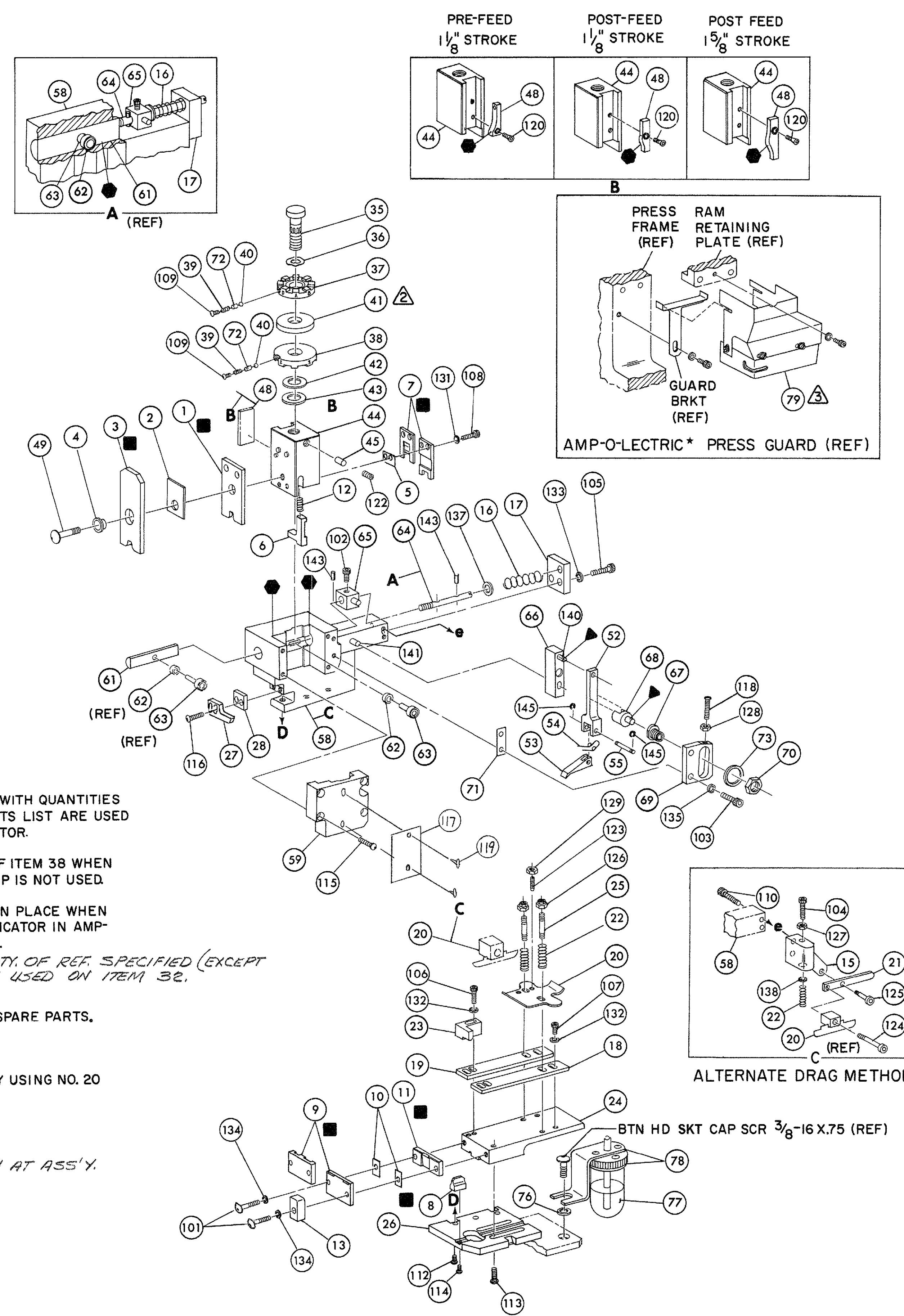
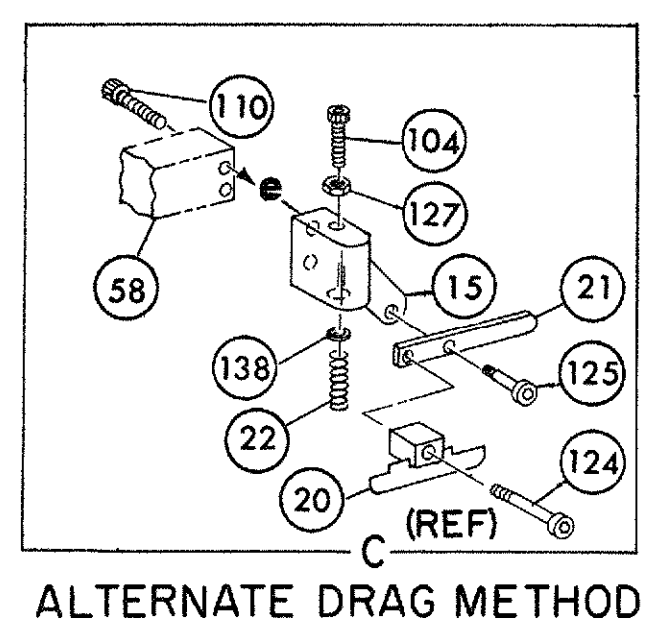


THIS IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.
 - △ CUT TO LENGTH AT ASS'Y.



REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF.		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF.		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF.		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
2		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF.		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
4		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
2		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
2		21018-4	NUT, HEX MACH (4-40) DRAG	130
REF.		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
2		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
2		2-21006-6	SCR, SKT SET CUP POINT (4-40 X .62) DRAG	123
1		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
1		1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
2		21017-2	SCR DRIVE (#2 X .19)	119
REF.		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
1		46126A-1	PLATE IDENTIFICATION	117
2		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF.		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
1		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
4		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF.		2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
				111
		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
2		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
2		2-21000-7	SCR, SKT HD CAP (8-32 X .46) SHEAR BLADE	108
3		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
1		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF.		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
2		3-21002-0	SCR, BTN HD CAP (10-32 X .88) SHEAR PLATE	101
REF.		455745-1	GUARD, WINDOW	79
		465184-9	LUBRICATOR ASSY	78
		455985-1	OIL, LUBRICATING	77
		454406-1	SPACER, LUB BRACKET	76
				75
				74
				73
REF.		458109-1	WASHER, FLAT (SPECIAL)	72
2		690603-1	SPRING, ASSIST	71
REF.		690517-1	SPACER	70
		22594-8	NUT, HEX	69
		240628-1	PLATE, ADJ	68
		240626-1	SHAFT, PIVOT	67
		240633-1	BUSHING	66
		455680-1	LEVER, INTERMEDIATE	65
		240629-1	BLOCK, PIVOT	64
		240632-2	SCREW, ADJ	63
		240659-3	PIN, CAM ROLLER	62
		240658-1	CAM, ROLLER	61
REF.		454398-1	ROD, FEED	60
				59
				58
				57
				56
				55
				54
				53
				52
				51
				50
				49
				48
				47
				46
				45
				44
				43
				42
				41
				40
				39
				38
				37
				36
				35
				34
				33
				32
				31
				30
				29
				28
				27
				26
				25
				24
				23
				22
				21
				20
				19
				18
				17
				16
				15
				14
				13
				12
				11
				10
				9
				8
				7
				6
				5
				4
				3
				2
				1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH		
A	.078	14	.172-.202		60120
B	.070	16	.172-.202		60725
C	.064	18	.172-.202		
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.110	F	.750	A1 8039
INSUL	.210	F	.130-.180	

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-2084	
CUSTOMER NAME	APPL SERIAL NO	DISTRIBUTION	
ADDRESS	PURCHASE ORDER	ORIGINAL	
CITY	ENG APP	CUSTOMER COPY	
		FIELD ENG COPY	

WIRE RANGE	INSULATION RANGE	PRESS NO
18-14	.130-.180	

(REF) I.D. PLATE: 46126A-1