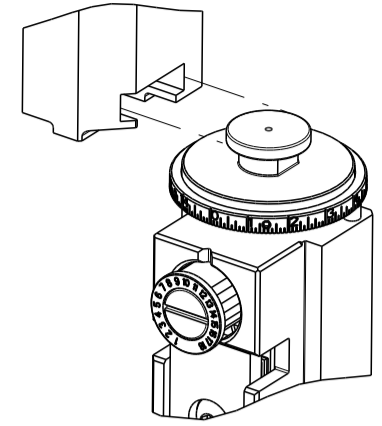



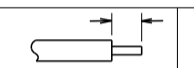



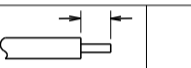





ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2151443-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
	2151443-5	D	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	-	8-2151443-5 8-2151443-4	1901094-3	1-1752354-3 2168400-6 (QUANTITY 2)
	2151443-6	D	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1 2063440-1
	2151443-7	D	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-
	7-2151443-7	D	CRIMP TOOLING KIT	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP SIZE	TYPE	
WIRE 0.80 mm [.031]	F	
INSUL 0.85 mm [.033]	F	

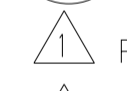



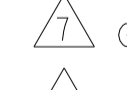

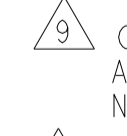
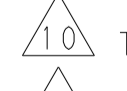
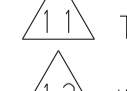

APPLICATOR INSTRUCTIONS  
408-10389 

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.40-1.90 mm [.055-.075 IN]		Ø0.51-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION		SPEC 63900-3700 Rev D	
TERMINALS APPLIED 			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-1	50079-8000		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.40-1.90 mm [.055-.075 IN]		Ø0.51-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION		SPEC 63900-3700 Rev D	
TERMINALS APPLIED 			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-2	50058-8000		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
26 AWG OR 0.12mm2	0.635+/-0.025 [.024+/-0.001]	5.8
28 AWG OR 0.08mm2	0.585+/-0.025 [.023+/-0.001]	6.4

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
28 AWG OR 0.08mm2	0.535+/-0.025 [.021+/-0.001]	6.7
30 AWG OR 0.05mm2	0.505+/-0.025 [.020+/-0.001]	7.0
32 AWG OR 0.03mm2	0.485+/-0.025 [.019+/-0.001]	7.3

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151443-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151443-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  THIS APPLICATOR DOES NOT CUT CARRIER STRIP.
-  WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- 13. ADJUSTMENTS MAY BE REQUIRED WHEN CHANGING TERMINALS.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	2	2	2	2	22281-8	SPRING, COMPRESSION	279
-	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	278
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			D1		ECR-16-017620	13DEC2016	MR	TE
			D2		ECR-17-005333	12APR2017	TB	CT

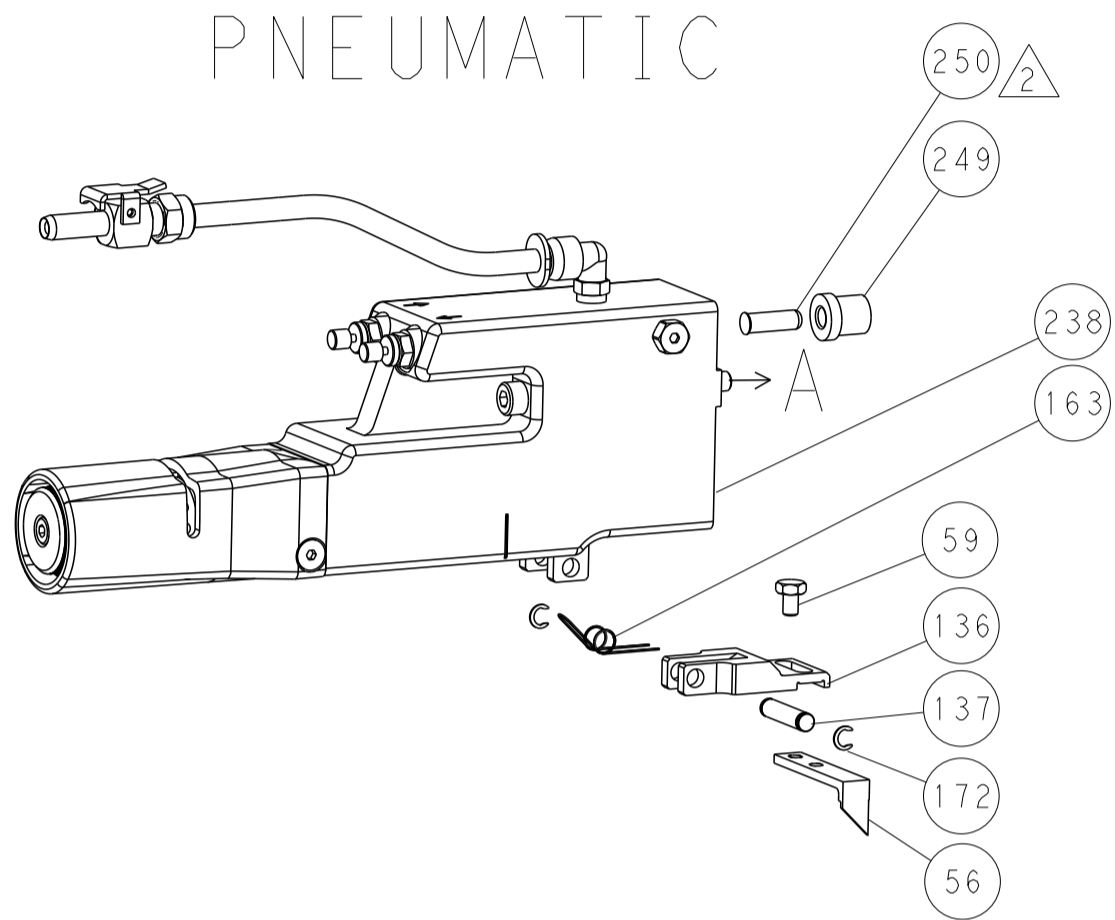
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	277
-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 6.5	276
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	275
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	274
-	1	1	1	1	240792-1	DRAG, TERMINAL	273
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	271
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	270
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1-455888-8	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1-2119791-8	DEPRESSOR, WIRE	70
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	2-1901086-0	PLATE, STRIP GUIDE	29
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-5	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9
-	1	1	1	1	4-1633621-5	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1803167-5	CRIMPER, INSULATION F SPECIAL	3
-	1	1	1	1	455888-1	SPACER, CRIMPER	2
-	1	1	1	1	1633713-8	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: X.ZHAO 25MAY2012		TE Connectivity	
mm		0 PLC ±		CHK: T.ELBIN 25MAY2012		Harrisburg, PA 17105-3608	
		1 PLC ±		APVD: S.XI 25MAY2012		NAME: Ocean Side Feed Applicator	
		2 PLC ±		PRODUCT SPEC		SIZE: A1	
		3 PLC ±		APPLICATION SPEC		CAGE CODE: 00779	
		4 PLC ±		WEIGHT		DRAWING NO: C=2151443	
		ANGLES		RESTRICTED TO		SCALE: 1:2	
		FINISH		SHEET 1 OF 4		REV D2	
MATERIAL:				Customer Accessible Production Drawing		SHEET 1 OF 4	

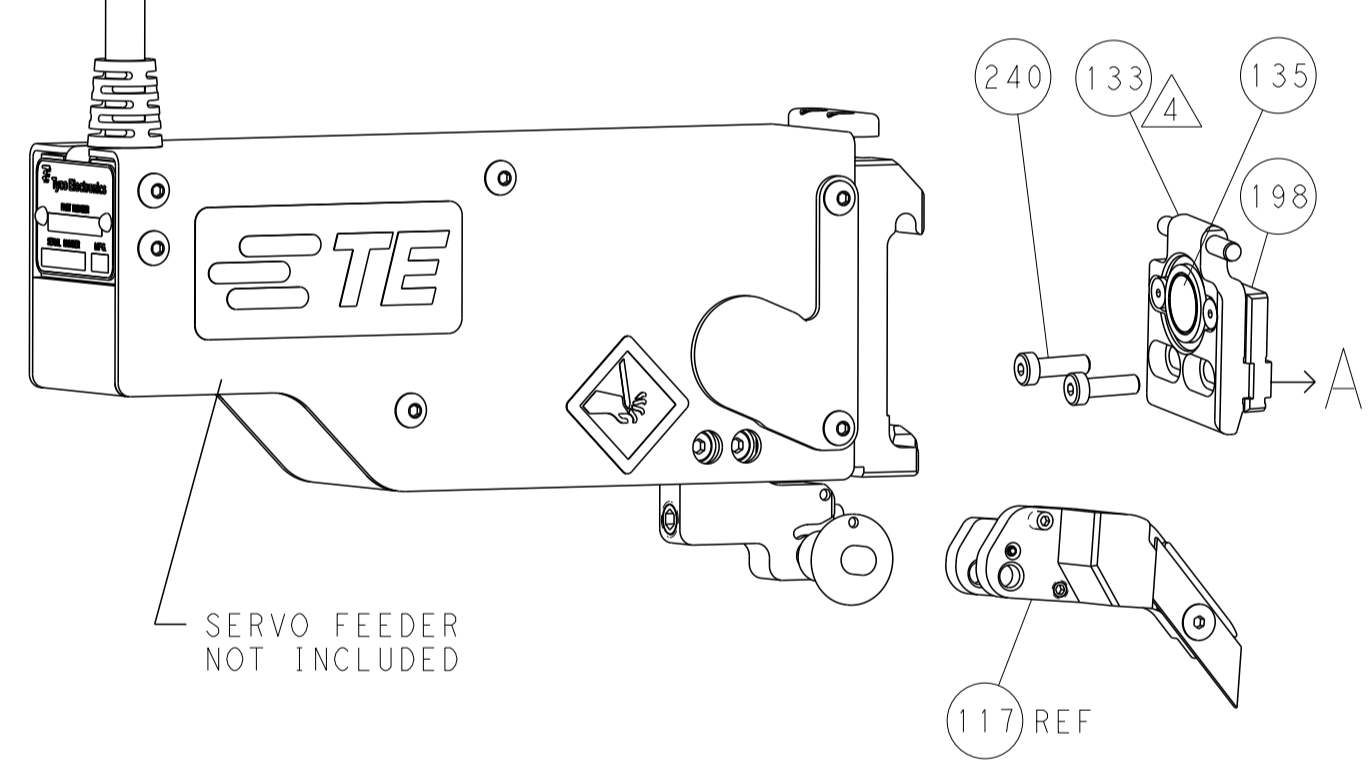
LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	OWN	APVD		
A	66	SEE SHEET 1					

# FEED TYPE

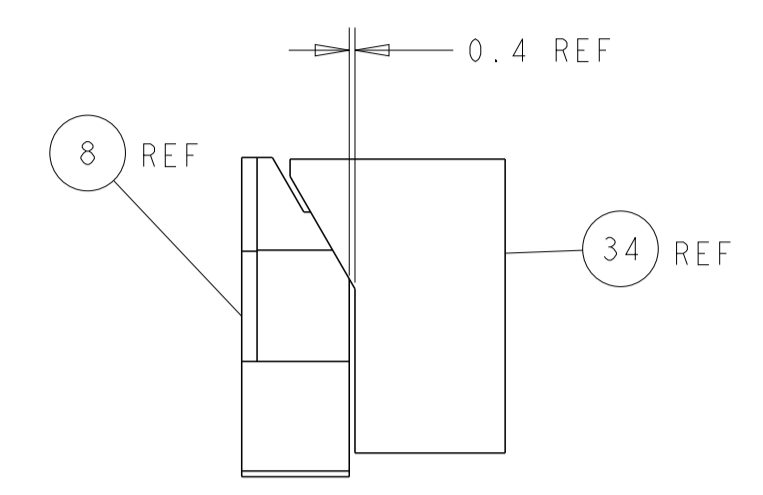
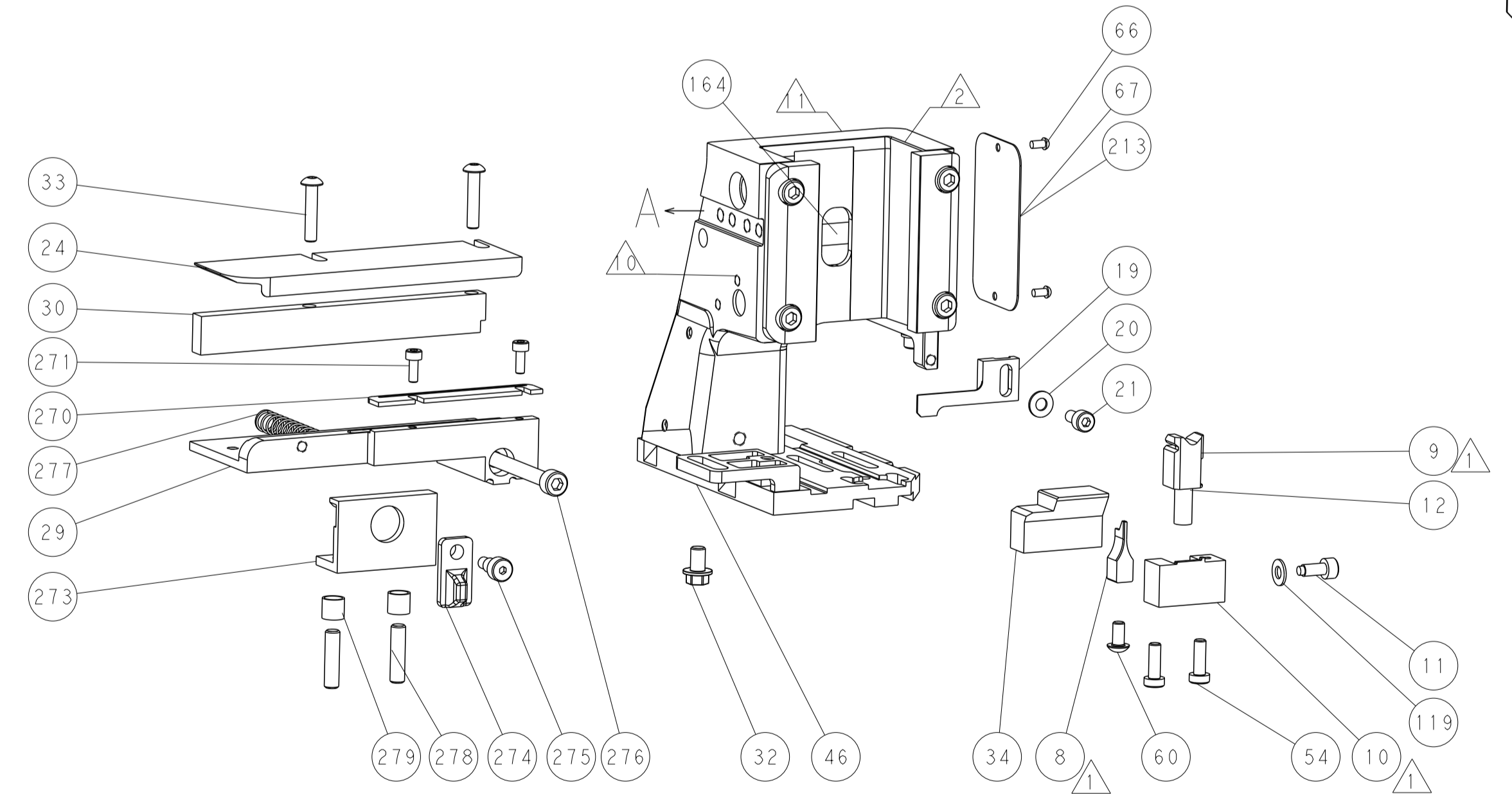
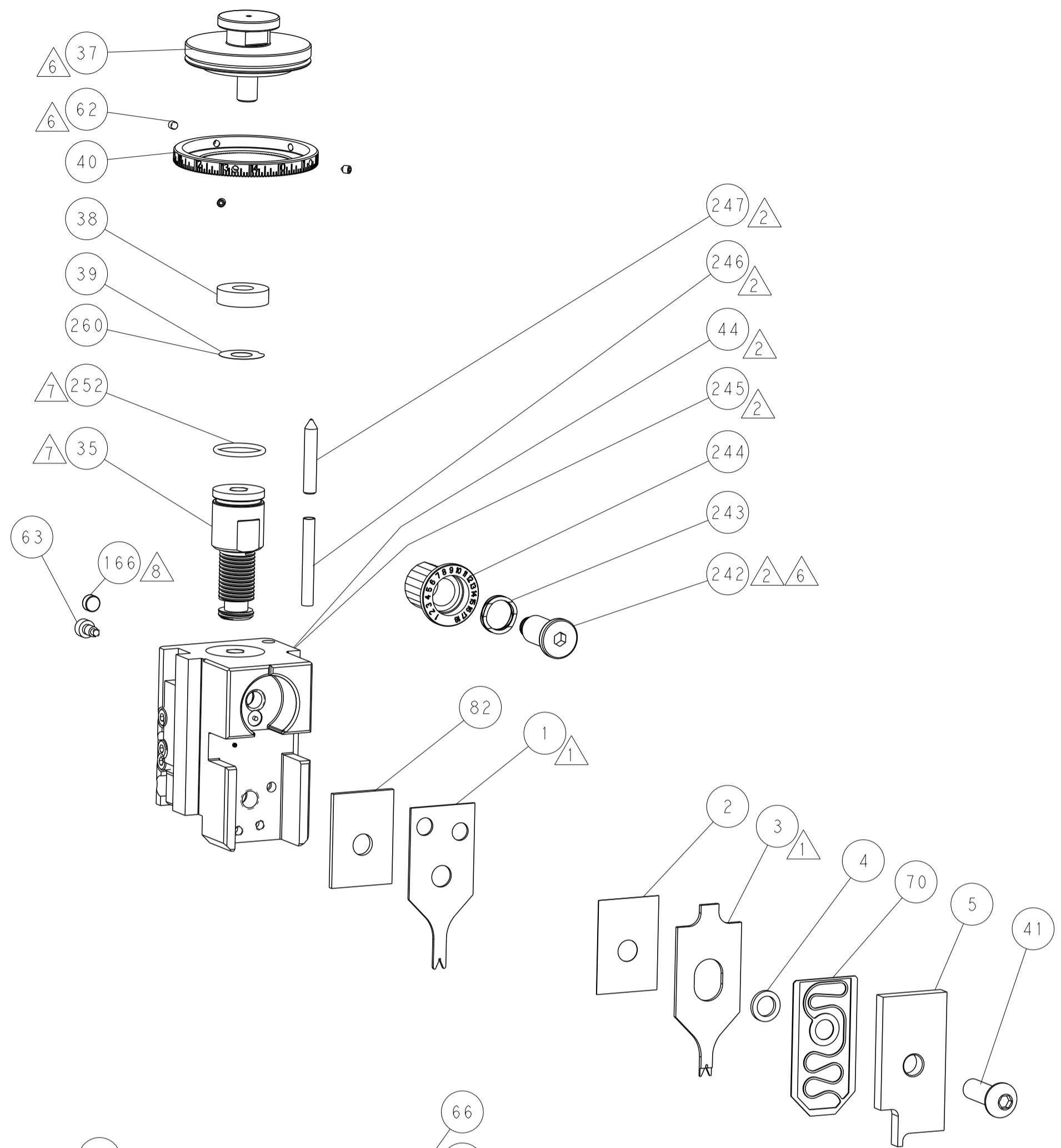
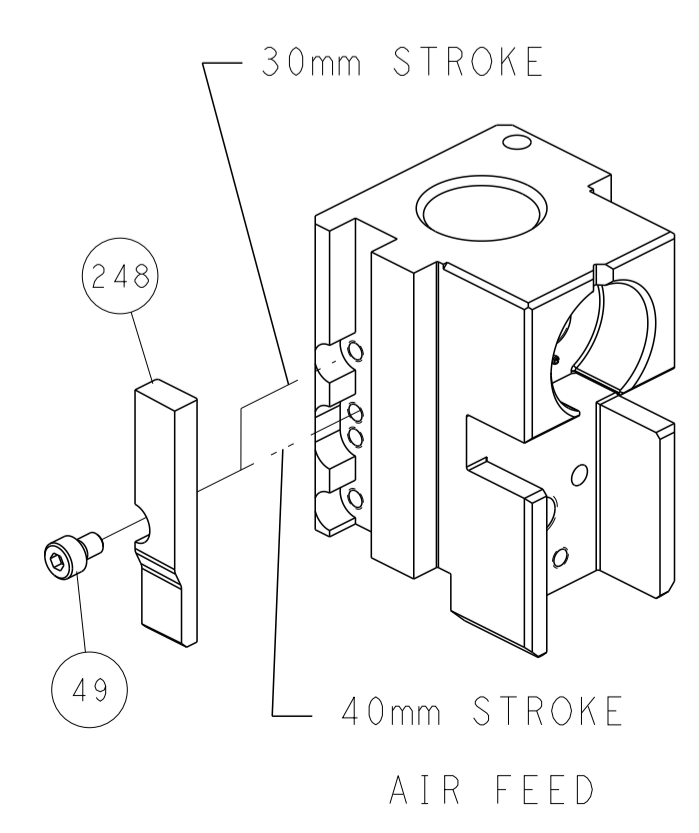
## PNEUMATIC



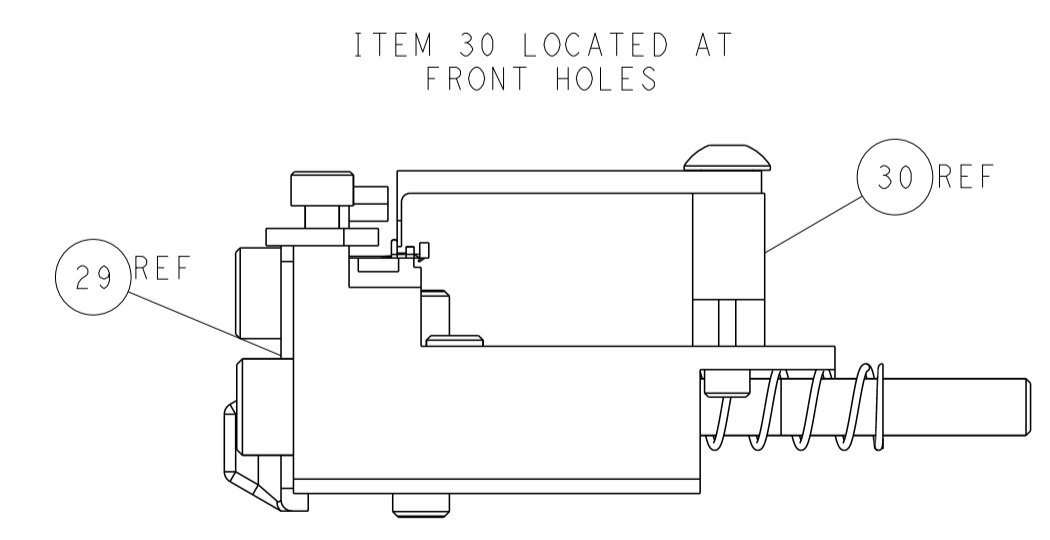
## SERVO LATCH PLATE



## CAM POSITION



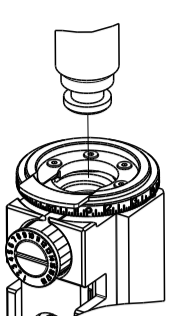
TERMINAL SUPPORT LOCATION




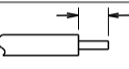


FEED TRACK POSITION GUIDE BY INSULATION BARREL

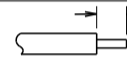


**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN X.ZHAO 25MAY2012		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	Harrisburg, PA 17105-3608	
MATERIAL:		FINISH:		CHK T.ELBIN 25MAY2012		NAME	
				APVD S.XI 25MAY2012		Ocean Side Feed Applicator	
				PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
				APPLICATION SPEC		A1 00779 C=2151443	
				WEIGHT		RESTRICTED TO	
				Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 OF 4 REV D2	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151443-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	
					SERVO LATCH PLATE	2119951-1	-	8-2151443-5	1901094-3	1-1752354-3	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151443-4	-	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2151443-5	D	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE <sup>4</sup>	-	-	-	-	-	-	
	2-2151443-7	D	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	
	7-2151443-7	D	CRIMP TOOLING KIT	-	-	-	-	-	-	-	










APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.80 mm [.031]	F
INSUL	0.85 mm [.033]	F
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: MOLEX TERMINAL MOLEX CRIMP SPECIFICATION			
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.40-1.90 mm [.055-.075 IN]		Ø0.51-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION	SPEC 63900-3700 Rev D	-	-
TERMINALS APPLIED 			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-1	50079-8000		

TERMINAL DATA: MOLEX TERMINAL MOLEX CRIMP SPECIFICATION			
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.40-1.90 mm [.055-.075 IN]		Ø0.51-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION	SPEC 63900-3700 Rev D	-	-
TERMINALS APPLIED 			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-2	50058-8000		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
26 AWG OR 0.12mm2	0.625+/-0.025 [.024+/- .001]	5.8
28 AWG OR 0.08mm2	0.585+/-0.025 [.023+/- .001]	6.4

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
28 AWG OR 0.08mm2	0.535+/-0.025 [.021+/- .001]	6.7
30 AWG OR 0.05mm2	0.505+/-0.025 [.020+/- .001]	7.0
32 AWG OR 0.03mm2	0.485+/-0.025 [.019+/- .001]	7.3

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151443-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.  
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  THIS APPLICATOR DOES NOT CUT CARRIER STRIP
- 12. ADJUSTMENTS MAY BE REQUIRED WHEN CHANGING TERMINALS.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

-	2	2	2	22281-8	SPRING, COMPRESSION	279
-	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	278
-	1	1	1	1-22281-8	SPRING, COMPRESSION	277
-	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	276
-	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	275
-	1	1	1	356835-1	LEVER, DRAG RELEASE	274
-	1	1	1	240792-1	DRAG, TERMINAL	273
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	271
-	1	1	1	1-690438-0	FRONT STRIP GUIDE	270
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
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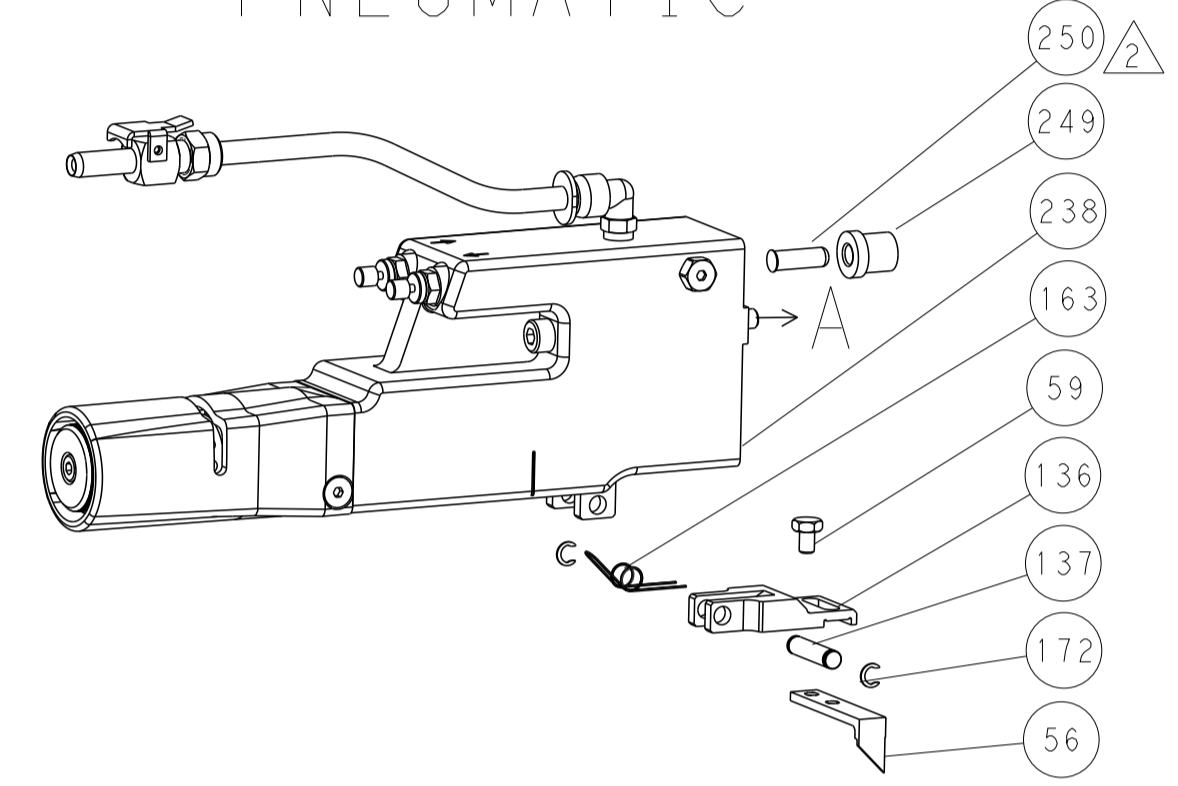
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MATERIAL:		FINISH:		WEIGHT:		SCALE:		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE 1:2 SHEET 3 OF 4 REV D2	

PACIFIC VERSION  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

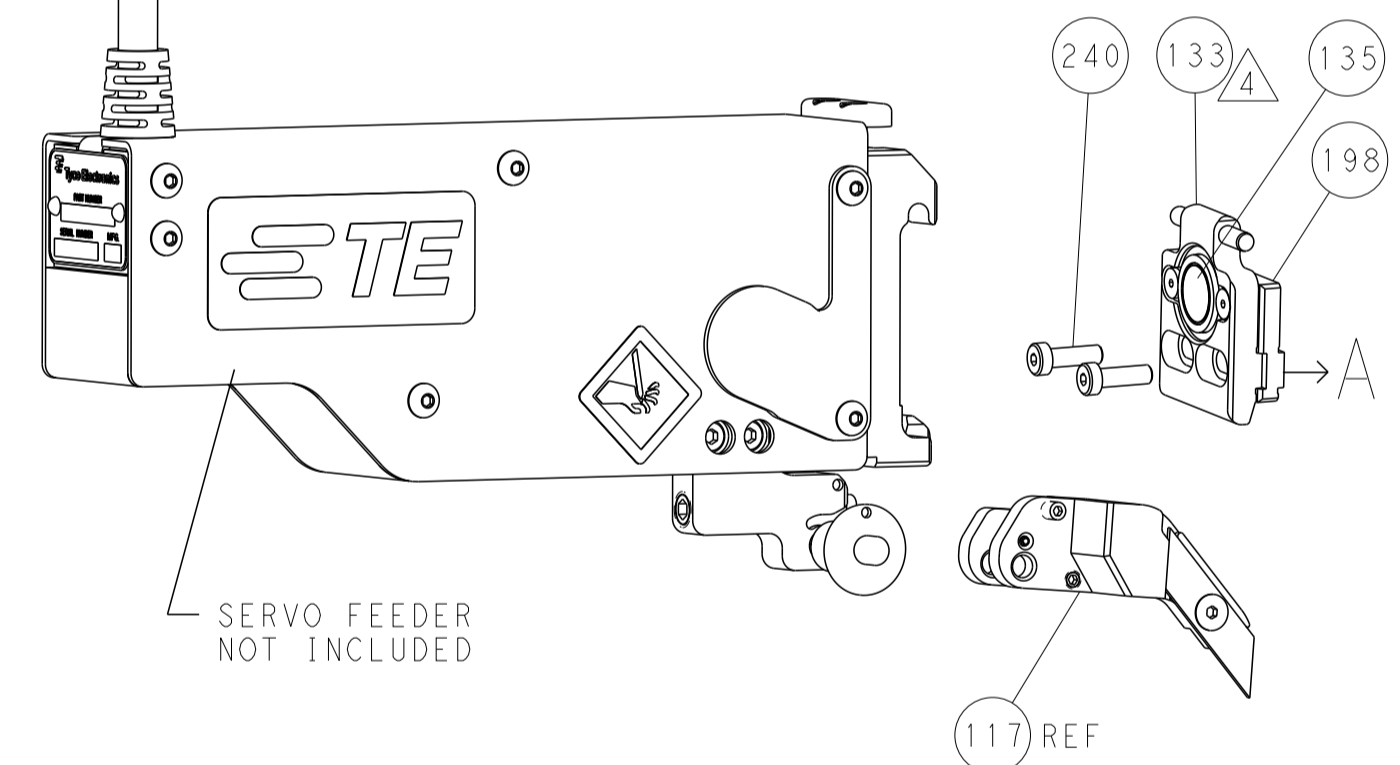
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P	LTN	DESCRIPTION	DATE	DMN	APVD		
A	66	SEE SHEET 1					

# FEED TYPE

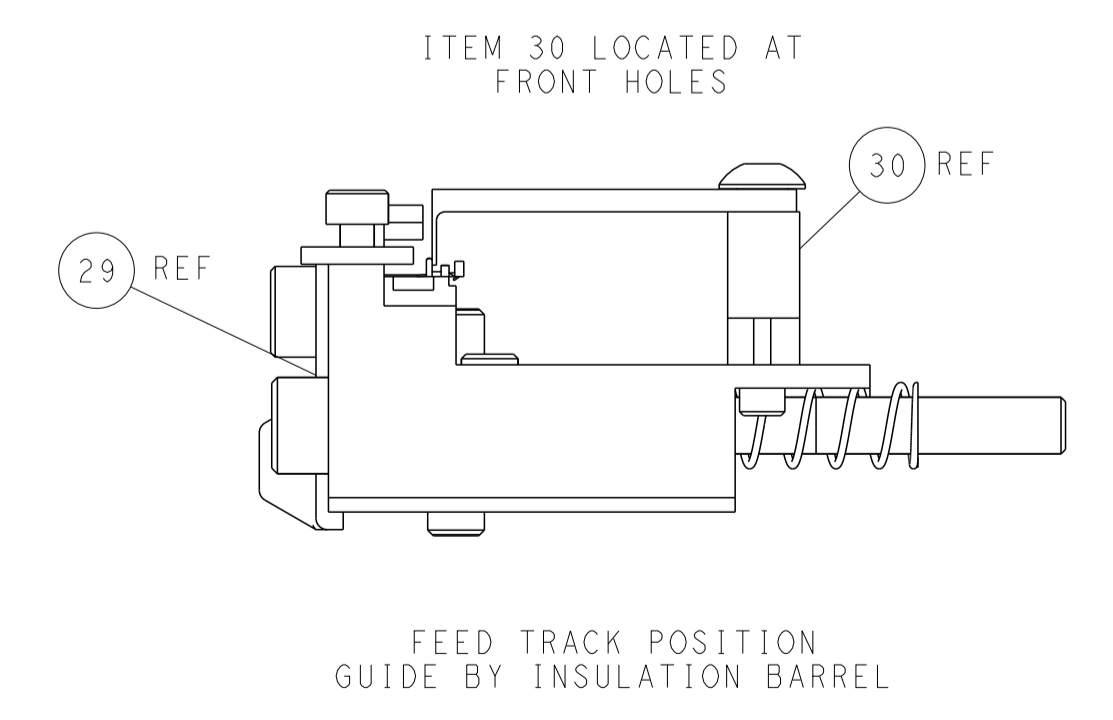
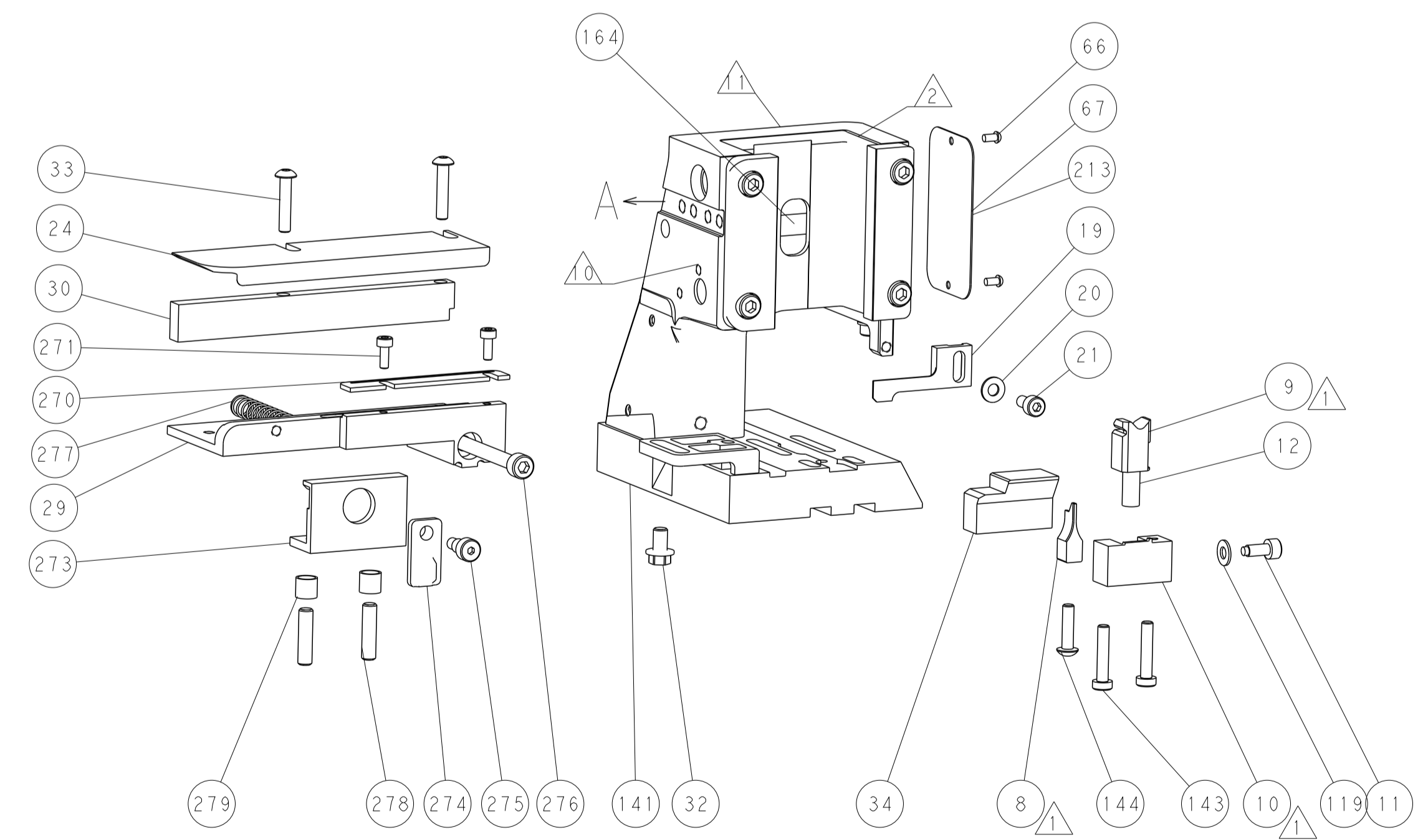
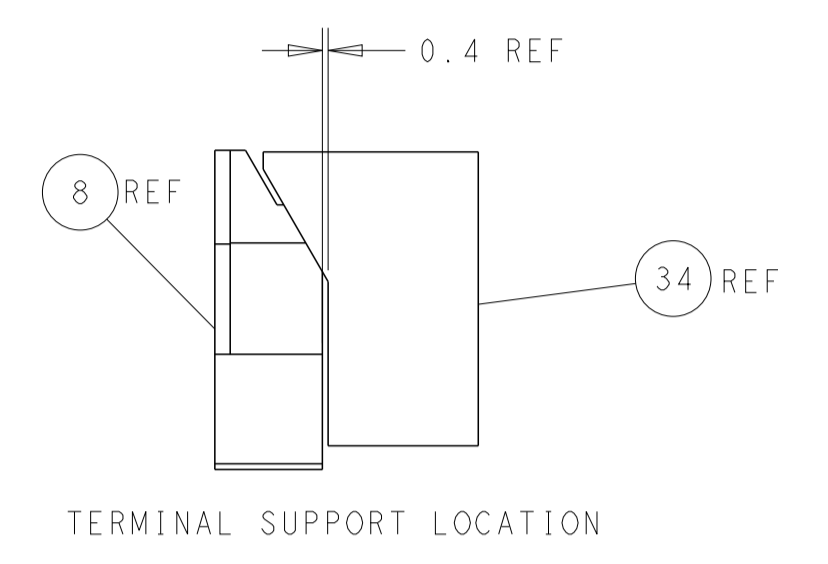
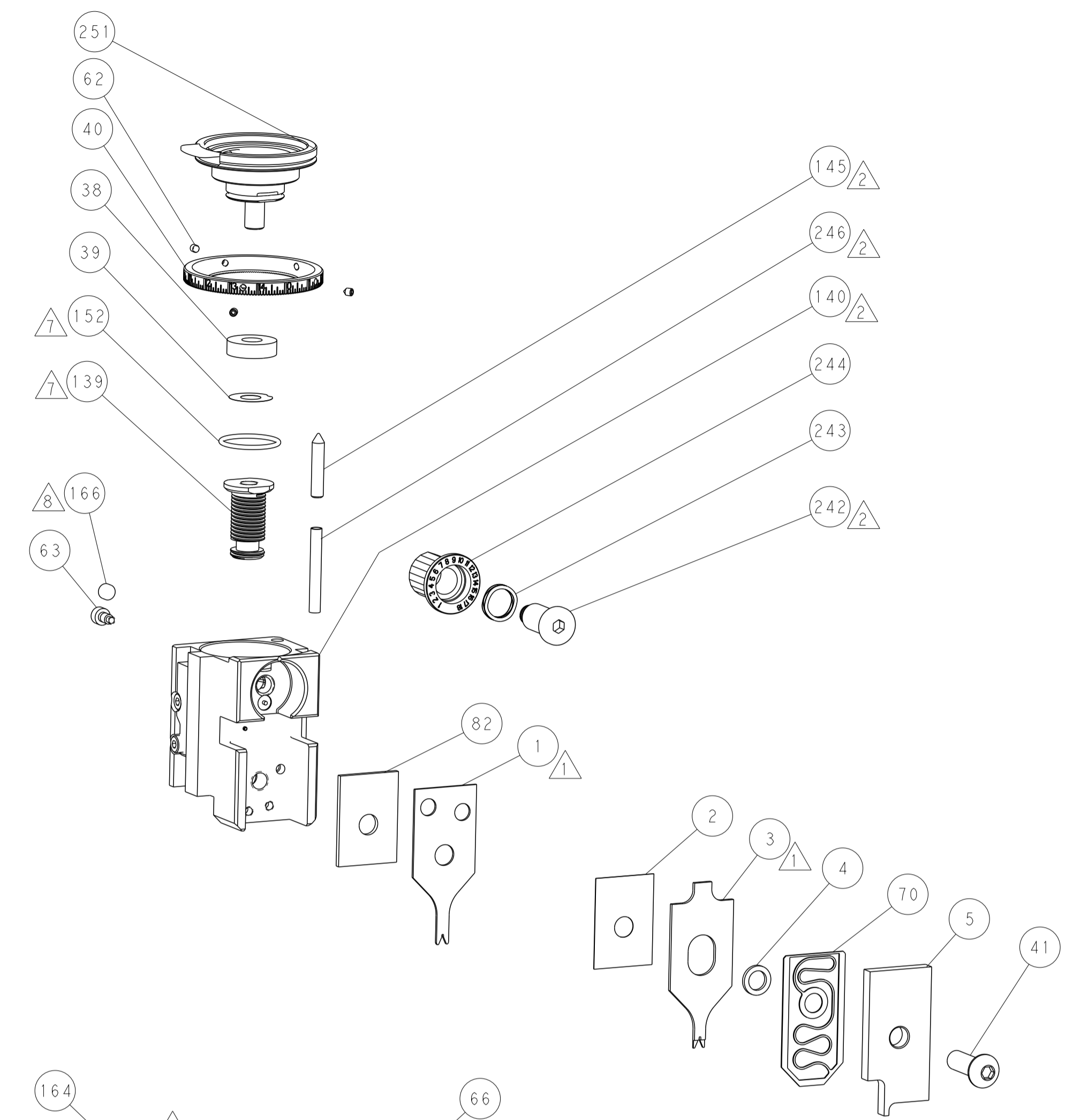
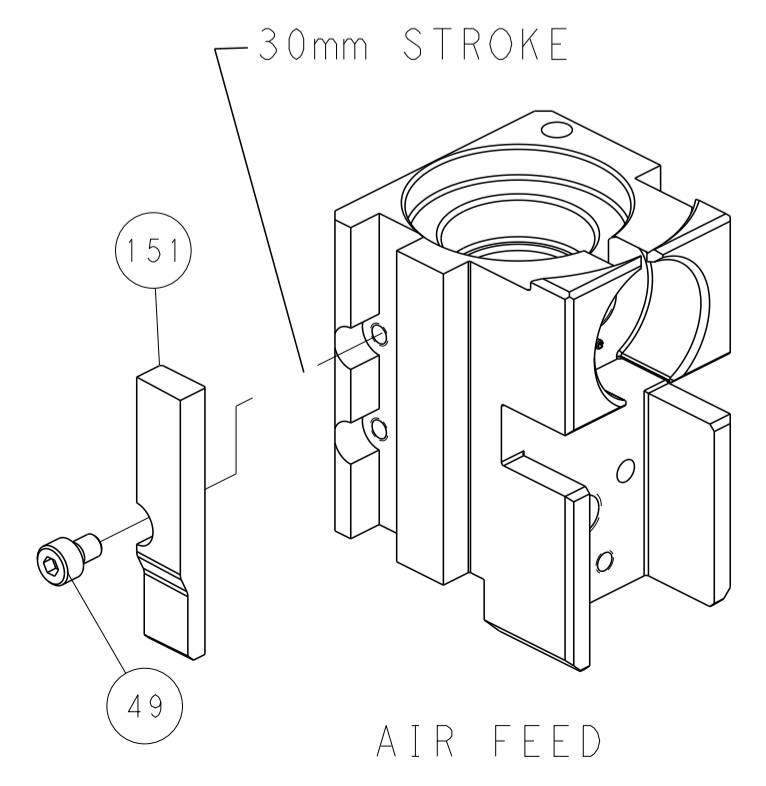
## PNEUMATIC



## SERVO LATCH PLATE



## CAM POSITION



**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: X_ZHAO 25MAY2012		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	CHG: T_ELFIN 25MAY2012	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		APVD: S_XI 25MAY2012		NAME: Ocean Side Feed Applicator	
				WEIGHT:		SIZE: CAGE CODE: DRAWING NO: RESTRICTED TO	
				A   00779 ©=2151443		Customer Accessible Production Drawing	
				SCALE: 1:2		SHEET 4 OF 4 REV D2	