



MATERIAL: #4311 PLENCO PHENOLIC (B41)  
 COLOR: BLACK

- NOTE(S) :
- (1) DURING MOLDING PROCESS NO BLISTERED, WARPPED CONDITIONS PERMITTED.
  - (2) DURING MOLDING PROCESS OPERATOR MUST USE COOLING FIXTURE.
  - (3) DURING MOLDING PROCESS NO PLASTICS FLASHES ALLOWED IN FM.BRASS INSERTS (6) PLS.
  - (4) OPERATOR MUST CLEANED ALL FOUR (4) CORNERS FOR SMOOTH CONDITIONS.

CAD/REDRAWN :4/17/97 : HD

# 6-32 UNC-2B THREAD.  
 INSERT NO. 10183,  
 H.H.BRASS,  
 (6) PLS. X 5/16 DEEP

TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING	BASE PART 0280-01
DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM	P/N # 0280
FRACTIONS ± 1/64	ANG. ± 1°	INSERT 10183

B	ADDED BASE PART	JAM	1/31/14
A	WAS 10011	JAM	10/28/02
C H A N G E S			

HARRY DAVIES MOLDING Co.L.L.C.	
DATE 5/13/71	MOLD No:0280
DRAWN BY NH	FRAME No:0280
APPROVED BY XXXX	SHEET 1 of 1
SCALE FULL	