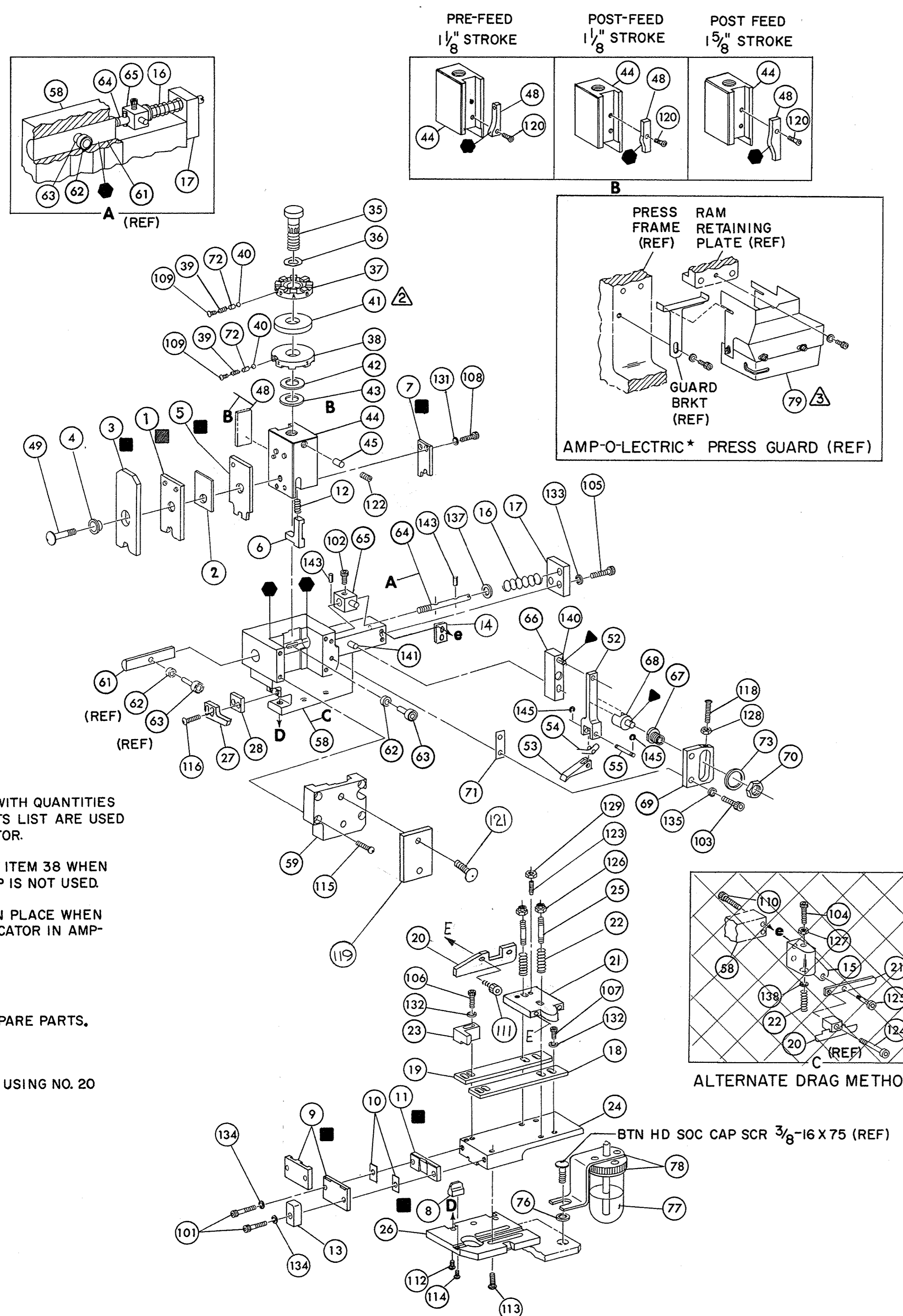


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ⊠ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	1	454220-1	CAP, RAM	59
			144	1	453736-2	HOUSING	58
2	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	1	240624-1	PIN, FEED FINGER	55
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	1	691499-1	SPRING, FEED FINGER	54
			139	1	694921-8	FINGER, FEED	53
—	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	1	240634-1	LEVER, TERMINAL	52
1	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137				51
			136				50
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	690686-1	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-4	CAM, POST FEED 1/8 STROKE	48
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-5	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
1	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
—	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127				41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	40
—	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION	39
—	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION	38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	5-890692-6	DISC, WIRE	37
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	36
2	21017-2	SCR, DRIVE (#2 X .19) I.D. PLATE	121	1	690212-1	POST, RAM	35
1	2-21003-0	SCR, BUT. HD SKT CAP (6-32 X .38) CAM	120				34
1	461264-1	PLATE, IDENTIFICATION	119				33
1	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118	—	458980-	APPLICATOR, BASIC (SUB ASSY)	32
			117				31
2	2-21002-3	SCR, BTN HD SKT CAP (8-32 X .62) STRIPPER	116				30
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-0	SPACER, STRIPPER	28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-2	STRIPPER	27
3	2-22733-8	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112	1	455676-1	PLATE, BASE	26
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) DRAG	111	2	22354-8	DRAG, STUD	25
—	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-1	PLATE, STRIP GUIDE	24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109				23
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108	2	23470-5	SPRING, DRAG	22
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107	1	464451-4	ARM, STOCK DRAG	21
1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106	1	464452-2	DRAG, STOCK	20
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	3-458030-9	GUIDE, STRIP (REAR)	19
—	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	3-458031-9	GUIDE, STRIP (FRONT)	18
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	1	454178-1	GUIDE, FEED ROD	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	1	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101	—	454665-4	ADAPTER, DRAG	15
REF	455745-1	GUARD, WINDOW	79	—	464524-1	SPACER, DRAG ADAPTER	14
—	465184-9	LUBRICATOR ASSY	78				13
—	455985-1	OIL, LUBRICATING	77				12
—	454406-1	SPACER, LUB BRACKET	76	1	453654-1	PLATE, REAR SHEAR	11
			75	2	2-240645-0	SPACER, SHEAR PLATE	10
			74	1	453653-1	PLATE, FRONT SHEAR, RETAINING	9
1	458109-1	WASHER, FLAT (SPECIAL)	73	1	453670-6	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	453656-1	BLADE, SLUG, REAR	7
1	690517-1	SPACER	71				6
1	22594-8	NUT, HEX	70	1	464269-2	HOLD DOWN, TERMINAL	5
1	240628-1	PLATE, ADJ	69	1	238009-1	SHEAR BLADE, FRONT	4
1	240626-1	SHAFT, PIVOT	68	1	2-456135-5	SPACER, TUBULAR	3
1	240633-1	BUSHING	67	1	455888-9	CRIMPER, INSULATION	2
1	455680-1	LEVER, INTERMEDIATE	66	1	2-456402-6	SPACER, INSULATION	1
1	240629-1	BLOCK, PIVOT	65				1
1	240632-2	SCREW, ADJ	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	CAM, ROLLER	62				
1	454398-1	ROD, FEED	61				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
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ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

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