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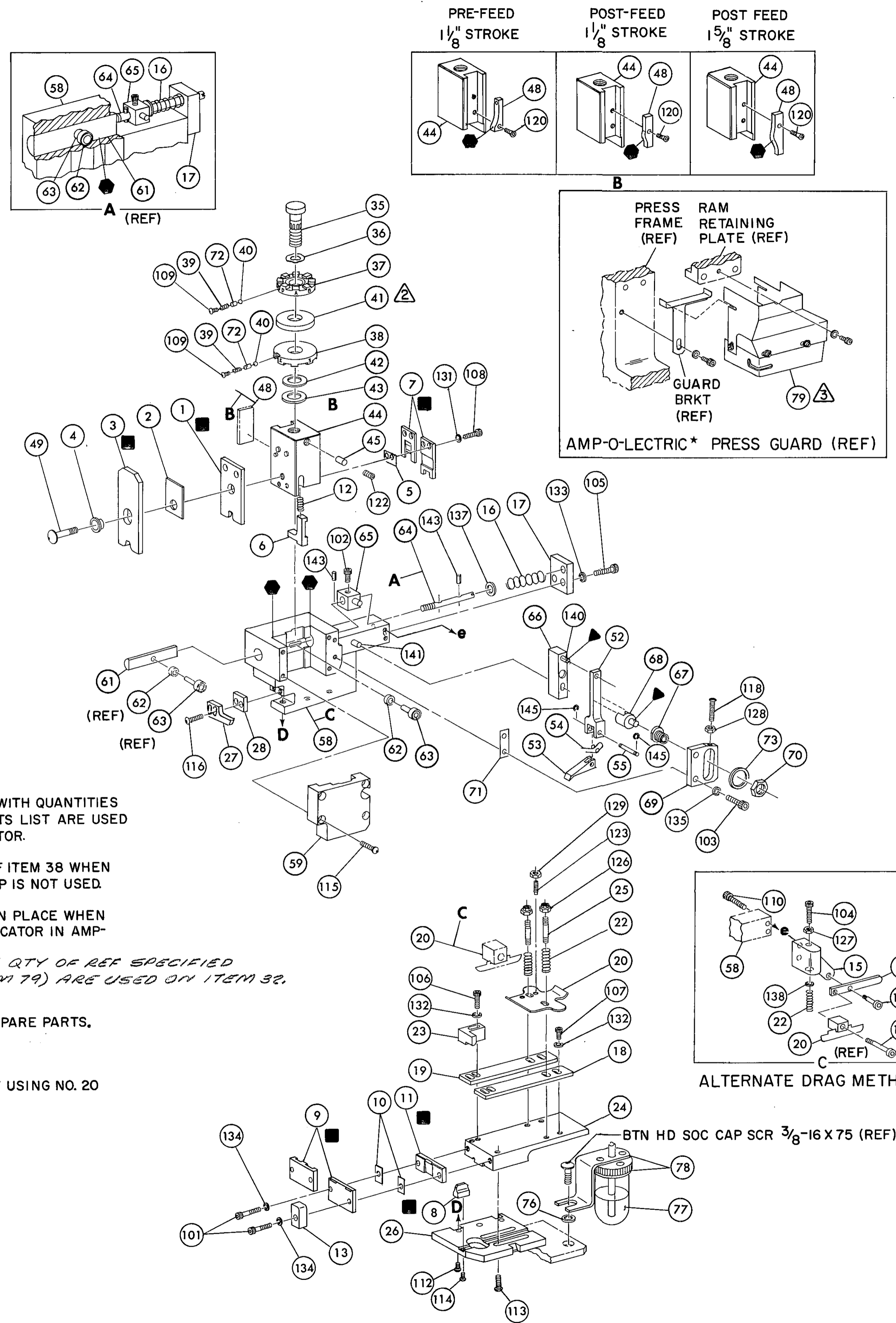
DIS 6

NOTES:

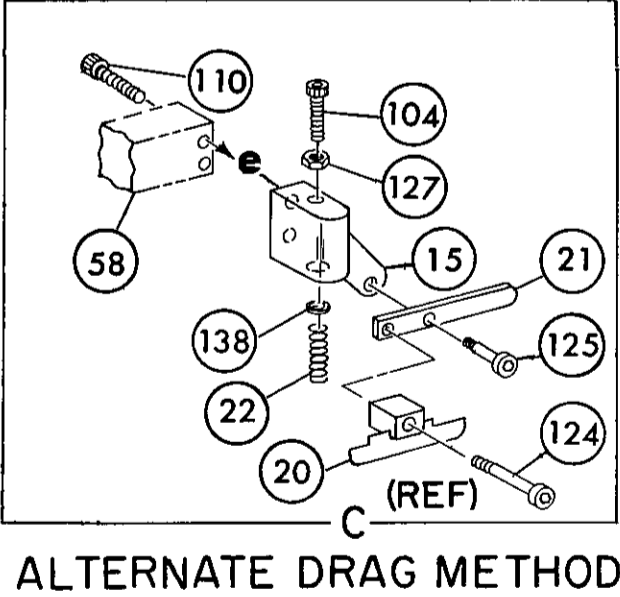
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- 4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

- RECOMMENDED SPARE PARTS.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.



REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	145	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	59
REF	144	REF 454220-1	CAP, RAM	58
REF	143	REF 453736-1	HOUSING	57
REF	142	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	56
REF	141	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	55
REF	140	REF 691499-1	SPRING, FEED FINGER	54
REF	139	REF 240635-1	FINGER, FEED	53
REF	138	REF 240634-1	LEVER, TERMINAL	52
REF	137	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	51
REF	136	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	50
REF	135	1 7-21002-9	BOLT, CRIMPER	49
REF	134	1 690602-5	CAM, PRE FEED 1 1/8 STROKE	48
REF	133	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	47
REF	132	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	46
REF	131	1 21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	45
REF	130	1 690191-1	PLUG, NYLON	44
REF	129	1 455674-1	RAM	43
REF	128	1 690125-1	WASHER, LAMINATED	42
REF	127	1 690124-1	WASHER, RAM	41
REF	126	1 690223-1	SPACER, DISC	40
REF	125	1 23241-6	BALL, STEEL	39
REF	124	1 690170-1	SPRING, COMPRESSION	38
REF	123	1 7-690692-1	DISC, INSULATION	37
REF	122	1 22480-5	DISC, WIRE	36
REF	121	1 690212-1	WASHER, SPRING	35
REF	120	1 2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	34
REF	118	1 3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	33
REF	117	2 2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	32
REF	116	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	31
REF	115	1 22733-8	SCR, HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	30
REF	114	1 3-690451-2	SPACER, STRIPPER	29
REF	113	1 240639-1	STRIPPER	28
REF	112	REF 455676-1	PLATE, BASE	27
REF	111	2 22354-8	DRAG, STUD	26
REF	110	1 455678-1	DRAG, STOCK	25
REF	109	1 23030-1	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	24
REF	108	2 2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	23
REF	107	1 240636-1	SPRING, DRAG	22
REF	106	1 454177-1	LEVER, DRAG	21
REF	105	1 1-458030-6	GUIDE, STRIP (REAR)	20
REF	104	1 1-458031-6	GUIDE, STRIP (FRONT)	19
REF	103	REF 454178-1	GUIDE, FEED ROD	18
REF	102	REF 4-22284-9	SPRING, FEED RETURN	17
REF	101	2 3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	16
REF	79	REF 455745-1	GUARD, WINDOW	15
REF	78	465184-9	LUBRICATOR ASSY	14
REF	77	455985-1	OIL, LUBRICATING	13
REF	76	1 454406-1	SPACER, LUB BRACKET	12
REF	75	1 240644-1	SPACER, HOLD DOWN	11
REF	74	1 690432-8	SPRING, HOLD DOWN	10
REF	73	1 240654-9	PLATE, REAR SHEAR	9
REF	72	1 1-690474-0	SPACER, SHEAR PLATE	8
REF	71	1 240641-9	BLADE, SLUG	7
REF	70	1 240641-9	HOLD DOWN, TERMINAL	6
REF	69	22594-8	SPACER, SHEAR BLADE	5
REF	68	240628-1	SPACER, TUBULAR	4
REF	67	240626-1	CRIMPER, INSULATION	3
REF	66	240633-1	SPACER, INSULATION	2
REF	65	455680-1	CRIMPER, WIRE	1
REF	64	240629-1		
REF	63	240632-2		
REF	62	240659-3		
REF	61	240658-1		
REF	60	454398-1		
REF	59			



REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.068	18			62686
B	.063	20			
C	.060	22			
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.030	F		A18039
INSUL			.558	
WIRE RANGE	22-18	INSULATION RANGE		PRESS NO 565435-5
REMARKS AMP-O-LECTRIC PRE FEED				

QTY	PART NO	DESCRIPTION	ITEM NO
1	458109-1	WASHER, FLAT (SPECIAL)	74
1	690603-1	SPRING, ASSIST	72
REF	690517-1	SPACER	71
	22594-8	NUT, HEX	70
	240628-1	PLATE, ADJ	69
	240626-1	SHAFT, PIVOT	68
	240633-1	BUSHING	67
	455680-1	LEVER, INTERMEDIATE	66
	240629-1	BLOCK, PIVOT	65
	240632-2	SCREW, ADJ	64
	240659-3	PIN, CAM ROLLER	63
	240658-1	CAM, ROLLER	62
REF	454398-1	ROD, FEED	60

SET UP PAGE 10-1
458688-1 453
DB 7/17/74 APP 7-16/79

AMP INCORPORATED
Harrisburg, Pa.

LOC A D NO 466203-2 REV C

MINIATURE QUICK CHANGE APPLICATOR

END FEED (RING