PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426067-1	D	–	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426067-2	D	–	BENCH	MECH PRE FEED	CUTS CARRIER
1426067-6	D	–	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426067-1	D	–	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426067-2	D	–	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426067-6	D	–	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426067-7	A	–	–	–	SPARE PARTS KIT

USED ON –

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: MOTOR TERMINAL (BRITAX)

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	0.2mm² – 0.5mm²
INSUL	N/A	N/A	–

WIRE STRIP LENGTH 2.75–3.25 [.108–.128 IN]

APPL INSTRUCTION 408–8322

TERMINAL – –
APPL SPEC 114–17006 –

FEED 13.98 [.550 IN]

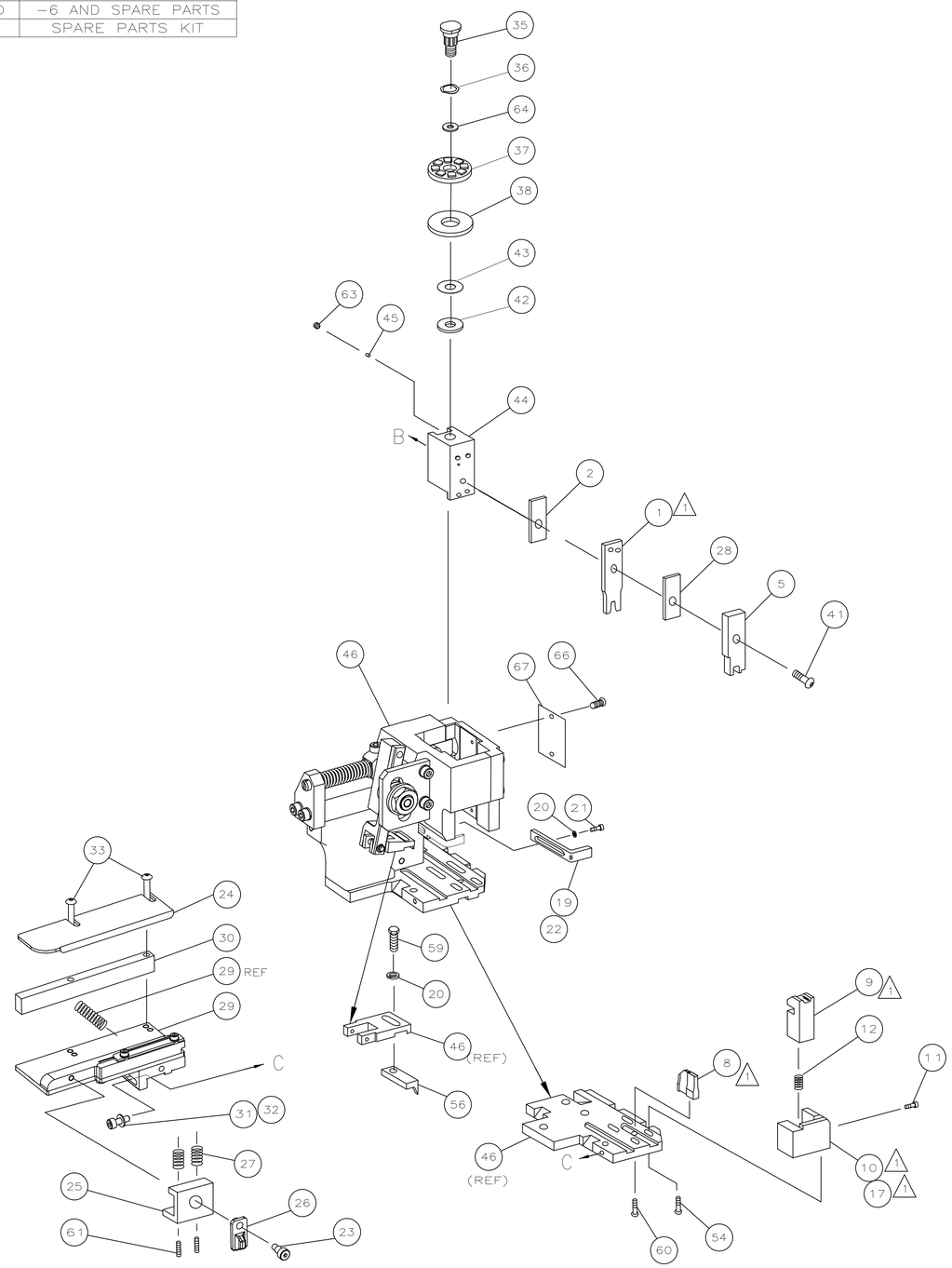
TERMINALS APPLIED

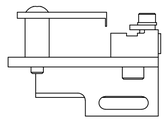
279084	–	–	–	–
279328	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–

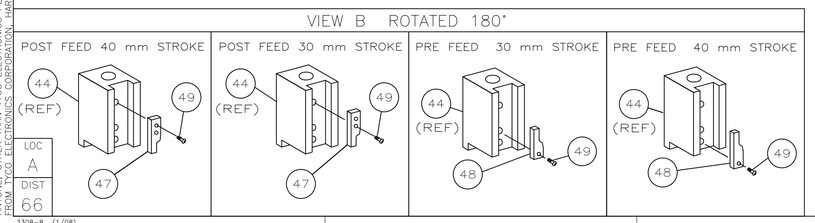
WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.5mm²	1.12 ±0.05 [.044 ±.002 IN]	3-354779-0 [.3140]
0.4mm²	1.07 ±0.05 [.042 ±.002 IN]	3-354779-4 [.3160]
0.35mm²	1.05 ±0.05 [.041 ±.002 IN]	3-354779-6 [.3170]
0.3mm²	1.02 ±0.05 [.040 ±.002 IN]	3-354779-8 [.3180]
0.2mm²	0.97 ±0.05 [.038 ±.002 IN]	4-354779-2 [.3200]
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–

SET UP GAGE	LAYOUT
458637-3	L1426067

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.







									73
–	1	1	1	1	1	1	1426067	PRINT, APPLICATOR LOG SHEET	72
–	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
									70
									69
									68
–	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
–	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
–	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
–	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
									62
–	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
–	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
–	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
–	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
–	2	2	2	2	2	2	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
									53
									52
									51
									50
–	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
–	–	1	–	–	1	–	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
–	1	–	1	1	–	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
–	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
–	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
–	1	1	1	1	1	1	1338660-1	RAM	44
–	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
–	1	1	1	1	1	1	690124-1	WASHER, RAM	42
–	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
									40
									39
–	1	1	1	1	1	1	690223-2	SPACER, INSULATION DISC	38
–	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
–	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
–	1	1	1	1	1	1	690212-1	POST, RAM	35
									34
–	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
–	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
–	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
–	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
–	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
–	1	1	1	1	1	1	455888-7	SPACER, FRONT SHEAR DEP	28
–	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
–	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
–	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
–	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
–	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
–	1	–	1	1	–	1	690472-2	STRIPPER	22
–	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
–	2	2	2	2	2	2	18025-2	WASHER,LOCK(M4)STRIPPER	20
–	–	1	–	–	1	–	690472-1	STRIPPER	19
									18
1 –	1	–	–	1	–	–	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
–	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
–	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
–	–	1	1	–	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1 –	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1333227-1	ANVIL	8
									7
									6
–	1	1	1	1	1	1	2-455889-9	DEPRESSOR, SHEAR (FRONT)	5
									4
1									3
–	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
1	1	2	2	2	1	1	3-456404-2	CRIMPER, WIRE	1
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
	QTY REQD PER ASSY							PARTS LIST	

P	LTR	REVISION RECORD	DATE	DWN	APVD
	D	ECR-09-023153	10-2009	MY	TE

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.5 [.02 IN]
3 PLC ± –
4 PLC ± –

ANGLES ± –
SURFACE TEXTURE

DWN L.LOFTHOUSE 28JUL00
CHK –
APVD F.BACKHURST 28JUL00
MATERIAL – –
HEAT TREAT – –

Tyco Electronics — Tyco Electronics Corporation, Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR

SCALE – | SIZE A1 | DRAWING NO 1426067 | SHEET 1 OF 1 | REV D

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT.
DWG NO 1426067

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