

PRODUCT NUMBER

5 4 1 0 1 - X X X - X X X X LF

PLATING  
 S= 15µ" [0.38µm] GOLD ON CONTACT AREA (NOTE 16)  
 100µ" [2.54µm] TIN ON TAIL.  
 G= 30µ" [0.76µm] GOLD ON CONTACT AREA (NOTE 16)  
 100µ" [2.54µm] TIN ON TAIL.  
 T= 100-160µ" [2.54-4.04µm] TIN ON CONTACT AREA AND ON TAIL (SEE NOTE 11 & 15)

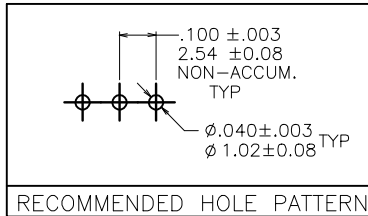
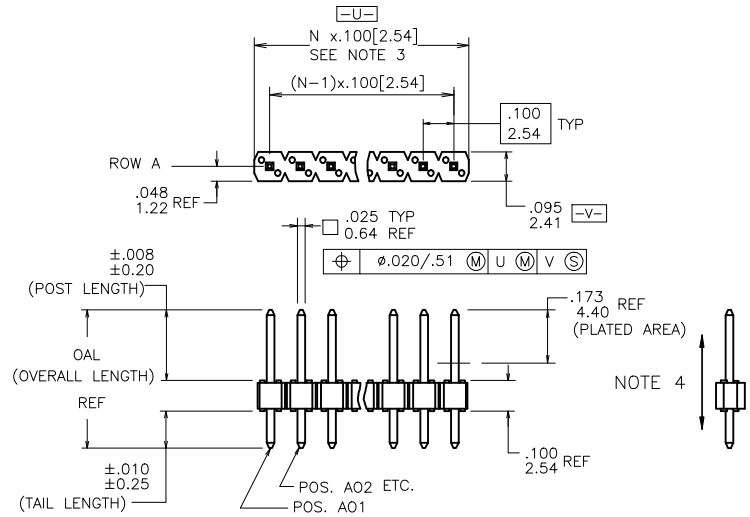
BERGSTIK POSITIONS PER ROW 01 TO 36 NOTE 10  
 BERGSTRIIP POSITIONS PER REEL 00=36,000 PIN STYLES 5, 6, 8, 10, 30, 32 ONLY.

RETENTION R=RETENTIVE LEG NOTE 5 & 7

POLARIZATION NOTE 7 & 9

LEAD FREE NOTE 12 & 13

PIN STYLE	POST	TAIL	OAL
05	0.230/5.84	0.095/2.41	0.425/10.80
06	0.230/5.84	0.110/2.79	0.440/11.18
08	0.230/5.84	0.120/3.05	0.450/11.43
10	0.230/5.84	0.150/3.81	0.480/12.19
12	0.230/5.84	0.300/7.62	0.630/16.00
30	0.318/8.08	0.120/3.05	0.538/13.67
32	0.318/8.08	0.150/3.81	0.568/14.43
34	0.318/8.08	0.212/5.38	0.630/16.00



mat'l code SEE NOTES 1 & 2		surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family BERGSTIK
lir	ec'n no	dr	date	angles	linear
N	M06-0346	MHT	9/04/06	0°±2'	linear
P	M07-0247	AGS	5/28/07		
R	M07-0337	MHT	7/23/07		
S	M07-0361	MHT	8/14/07	dr	D. INGRAM 05/10/99
T	M08-0237	MHT	8/25/08	engr	H.SUNDY 07/15/99
U	M08-0279	MHT	9/30/08	chr	H.SUNDY 07/15/99
V	M09-0090	MHT	6/19/09	appd	H.SUNDY 07/15/99
sheet	revision	V	V		
index	sheet	1	2		



file  
 .100 UNSHROUDED HDR.  
 S/R VERT. THRU HOLE  
 scale 1:1  
 dwg no 54101 sheet 1 of 2 size A3  
 type Product Customer Drawing



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NOTES:

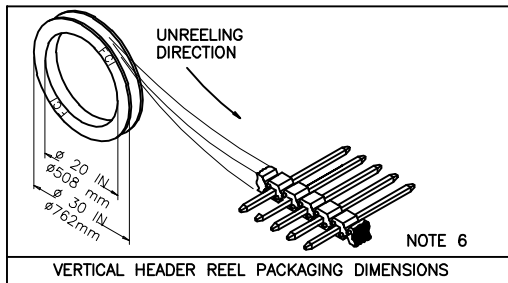
- ① HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC. UL94V-0, COLOR: BLACK  
OR  
MINERAL FILLED LCP FLAME RETARDENT  
PER UL-94V-0. COLOR: BLACK.
- ② PIN MATERIAL: PHOSPHOR-BRONZE
- ③ TO DETERMINE DIMENSIONS:  
N = NUMBER OF POSITIONS PER ROW.  
EXAMPLE: 10 POS., N x .100[2.54]=1.00[25.40].
- ④ 2LBS/0.9KG MIN. PIN RETENTION IN EITHER DIRECTION.
- ⑤ RETENTIVE LEG APPLICABLE TO TAIL LENGTH .120/3.05 ONLY. (4 PINS PER PART HAVE RETENTION)  
5LB/2.3KG MAX INSERTION FORCE AND .25LB./1KG MIN RETENTION FORCE PER RETENTIVE PIN  
USING .062/1.57 THICK CIRCUIT BOARD AND RECOMMENDED HOLE PATTERN. RETENTIVE LOCATION  
AT THE DISCRETION OF THE MANUFACTURER. IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT  
NUMBER, 1x2 OR 1x3 PARTS NOT REFERENCED.
- ⑥ BERGSTIK PACKAGED IN POLY BAGS. BERGSTRIIP PACKAGED PER REEL.
- ⑦ POLARIZATION AND RETENTION NOT APPLICABLE TO BERGSTRIIP.
- ⑧ UNDERPLATING: 50μ"/1.27μm Ni.
- ⑨ FOR POLARIZATION SPECIFY POSITION NUMBER (i.e.. A03=ROW A POS. 3)  
TO OMIT PIN.  
IF FEATURE IS NOT APPLICABLE, REMOVE FROM PRODUCT  
NUMBER.
- ⑩ POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED, BUT FLATNESS AND CURVATURE MAY NOT BE HELD  
AS CLOSE AS 36 POSITION.
- ⑪ PIN TIPS ON TIN PLATED PRODUCT MAY HAVE BARE METAL ON TWO SIDS, BOTH ENDS.
- ⑫ PART NUMBERS WITH "LF" AT THE END ARE LEAD FREE.
- ⑬ THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER  
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- 14. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE  
FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW  
OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE OR  
FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm  
MINIMUM THICK CIRCUIT BOARD.
- ⑮ "THIS PRODUCT HAS 100% PURE TIN PLATING IN THE INTERFACE AND  
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT  
ENVIRONMENTS."
- ⑯ PLATING OPTIONS:  
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

Cross Reference

CORE RANGE	EXTENDED RANGE
77311-101-XXLF	54101-G05XXLF
77311-801-XXLF	54101-S05XXLF
77311-118-XXLF	54101-G08XXLF
77311-818-XXLF	54101-S08XXLF



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ltr	ecn no	dr	date	tolerances unless otherwise specified	title .100 UNSHROUDED HDR. S/R VERT. THRU HOLE
v				linear XX±.01/XX±0.3 XXX±.006/XXX±0.13 XXX±.0020/XXX±0.051	INCH/MM scale 1:1
				dr D.INGRAM 05/10/99	dwg no 54101
				engr H.SUNDY 07/15/99	sheet 2 of 2 size A3
				chr H.SUNDY 07/15/99	type Product Customer Drawing
				appd H.SUNDY 07/15/99	
sheet	revision				
index	sheet				