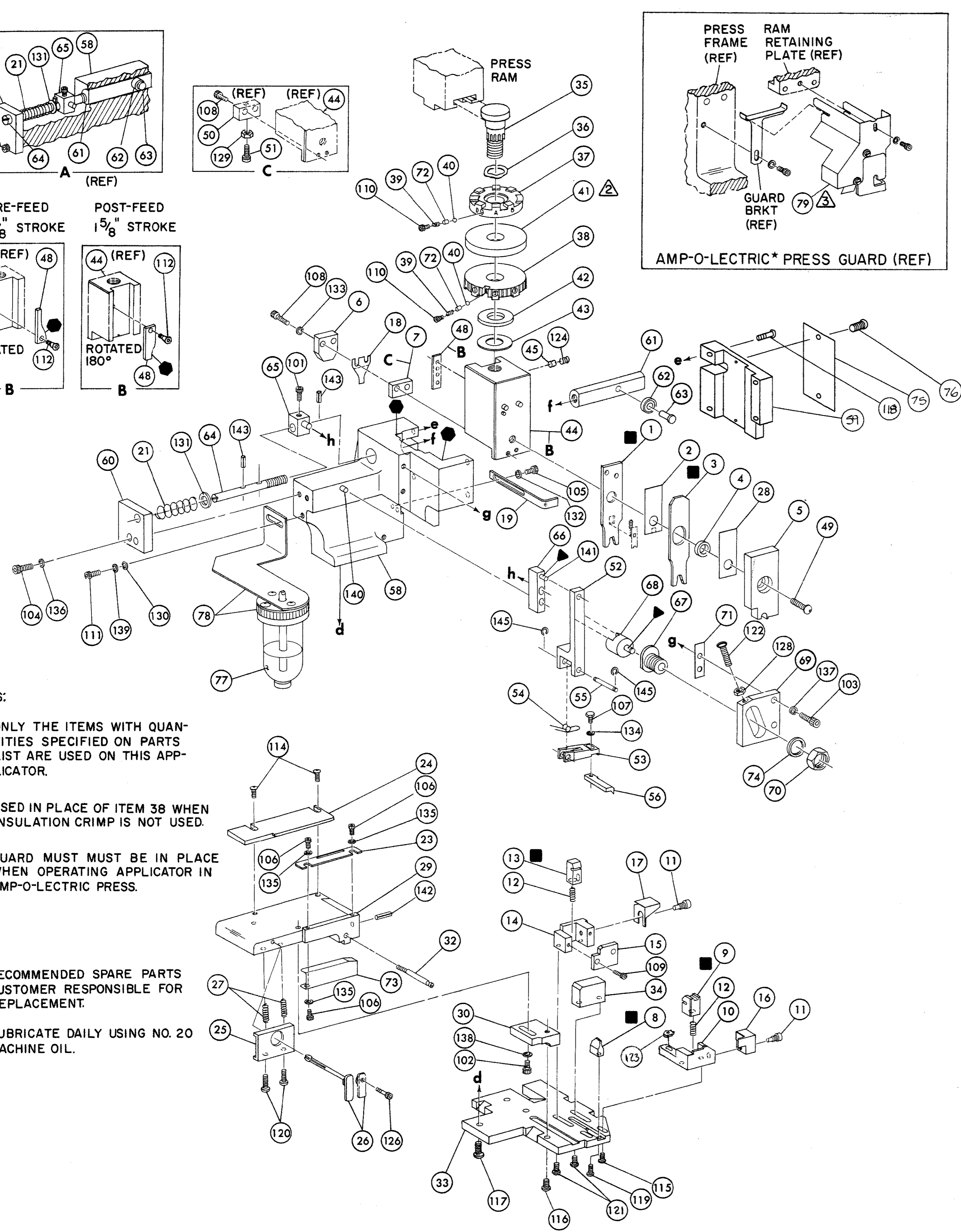
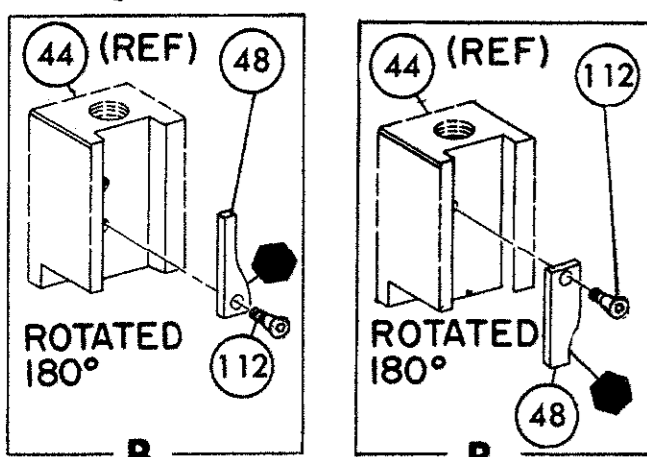


PRE-FEED 1 1/8" STROKE  
POST-FEED 1 5/8" STROKE



NOTES:

1.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2.- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3.- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:

■ - RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-1	CAP, HOUSING	59
2	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	1	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143				57
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	1	458537-2	PAWL, FEED	56
1	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	1	240624-1	PIN, FEED FINGER	55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	1	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	1	690541-1	FINGER, FEED	53
2	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	455679-1	LEVER, TERMINAL FEED ARM	52
2	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	811242-2	BUMPER, HOLDDOWN	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	690753-1	SPACER, TONKER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690686-2	BOLT, CRIMPER	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133	1	690501-4	CAM Post FEED 1 5/8 STROKE	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132				47
1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	690191-1	PLUG, NYLON	45
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	455673-1	RAM	44
1	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690125-1	WASHER, LAMINATED	43
			127		690124-1	WASHER, RAM	42
			126	2	23241-6	DISC, SPACER	41
			125	2	23241-6	BALL, STEEL	40
1	22651-9	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	2	690170-1	SPRING, COMPRESSION	39
			123	1	690142-1	DISC, INSULATION	38
			122	1	7-455829-1	DISC, WIRE	37
			121	1	22480-5	WASHER, SPRING	36
			120	1	690212-1	POST, RAM	35
2	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	119	1		SUPPORT, TERMINAL	34
1	24073-2	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	118	1	455675-1	PLATE, BASE	33
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	117	1	690432-3	SCREW, ADJUSTMENT	32
3	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	116	1			31
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	115	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	114	1	458144-1	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	113	1	455888-8	SPACER, FRONT SHEAR DEPRESSOR	28
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	2	1-22284-0	SPRING, DRAG	27
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240793-1	LEVER, DRAG RELEASE	26
2	3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	240792-1	DRAG, STOCK	25
			109	1	4-690440-1	GUIDE STRIP (REAR)	24
			108	1	690438-1	GUIDE, STRIP (FRONT)	23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	107	1			22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	106	1	4-22284-9	SPRING, FEED RETURN	21
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	105	1			20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	104	1	690472-2	STRIPPER	19
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	103				18
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	102				17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	101	1	691667-1	GUARD, CHIP (FRONT)	16
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	100				15
REF	455749-1	GUARD, WINDOW	79				14
1	1-465184-0	LUBRICATOR ASSY	78				13
		OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	12
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	76	1	690461-1	STOP, SHEAR	11
1	461264-1	PLATE, ID	75	1	90769-2	HOLDER, SHEAR (FRONT)	10
1	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	6-690471-8	ANVIL	8
2	690603-1	SPRING, ASSIST	72				7
1	690517-1	SPACER	71				6
1	22594-8	NUT, HEX	70	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	240628-1	PLATE, ADJUSTMENT	69	1	238011-1	SPACER, TUBULAR, INS CRIMPER	4
1	240626-1	SHAFT, PIVOT	68	1	456134-2	CRIMPER, INSULATION	3
1	240633-1	BUSHING	67	1	455888-7	SPACER, CRIMPER	2
1	455680-1	LEVER, INTERMEDIATE	66	1	456411-1	CRIMPER, WIRE	1
1	240629-1	BLOCK, PIVOT	65				
1	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	ROLLER, CAM	62				
1	454398-2	ROD, FEED	61				
1	454178-1	GUIDE, FEED ROD	60				

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	350080	
A	.090	(2) 16			
B	.085	14 or (2) 18			
C	.078	16 or (2) 20			
D	.073	18 or (2) 22			
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .140	F	.530	A1 8040		
INSUL .220	F				
WIRE RANGE 18-14	INSULATION RANGE 085-120	PRESS NO			
REMARKS	AMPOMATOR				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

QTY	PART NO	DESCRIPTION	ITEM NO
1	G 0150-0761-01	SET UP GAGE 10-1	
1	F 0150-4876-93	DR 11-11-74	
1	E ECN 0150-4143-92	DR 11-11-74	
1	D ECN A-290530	CHK 11-11-74	
1	C ECN A-230090	CHK 11-11-74	
1	B REV PER B3474	CHK 11-11-74	
1	A REV PER ECN R1723	CHK 11-11-74	