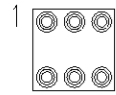
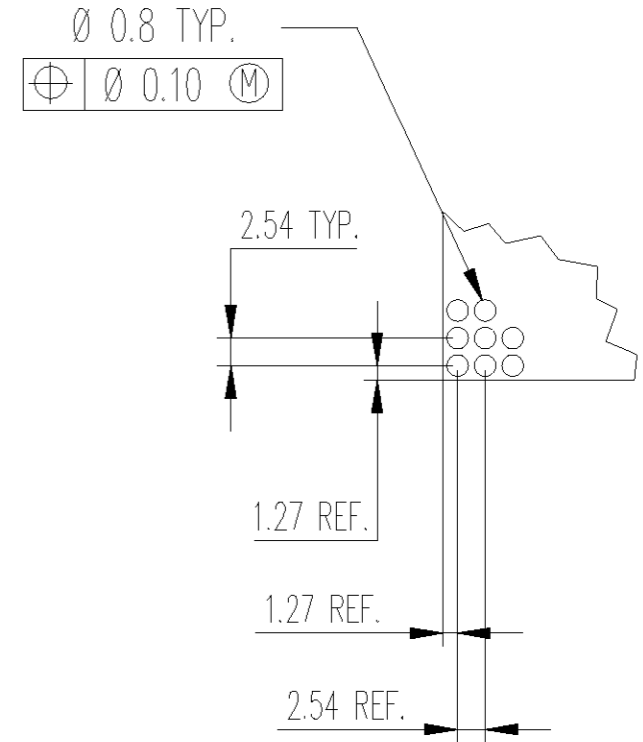
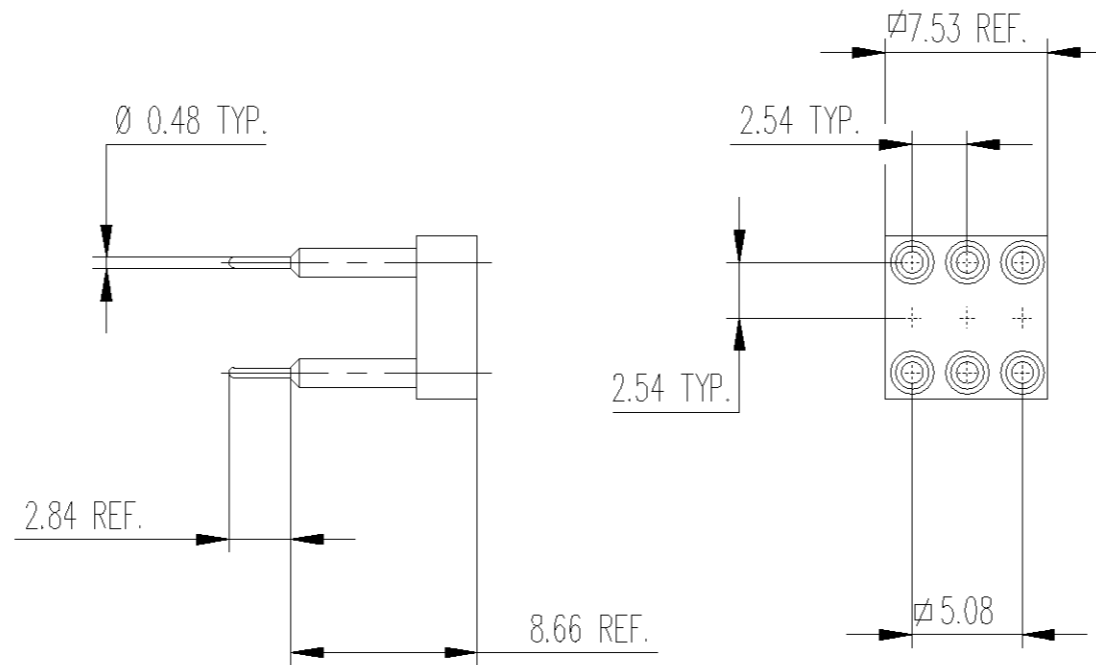


DRAWING NO
C - 210748



6 POSITIONS

Ech. 1:1



RECOMMENDED P.C.
BOARD PATTERN

NOTE :

1. MATERIAL
 - INSULATOR : GLASSFILLED THERMOPLASTIC POLYESTER
 - SOLDER TAIL SLEEVE : BRASS
 - CLIP : STAMPED BERYLLIUM COPPER
2. SLEEVE PLATING:
 - PREFIX "0-" AND "2-": 5µm Sn/Pb OVER 2-3µm Ni
 - PREFIX "1-" AND "3-": 0.25µm Au OVER 2-3µm Ni
3. INNER CONTACT PLATING
 - SUFFIX "-1" 0.25µm 18c. Au
 - SUFFIX "-3" 0.75µm 18c. Au
 - SUFFIX "-4" 0.75µm 24c. Au
 - SUFFIX "-5" 5µm MIN. Sn/Pb **
 - SUFFIX "-6" 0.1µm FLASH 24c. Au
 - SUFFIX "-7" 0.70µm 18c. Au
 - ** ONLY WITH PREFIX "0-" AND "2-"
4. INNER SPRING CONTACT ACCEPT Ø 0.40 TO 0.56
OR RECTANGULAR PIN 0.25 x 0.45
5. INSERTION CHARACTERISTICS:
 - PREFIX "0-" AND "1-": VERY LOW FORCE
 - PREFIX "2-" AND "3-": ULTRA LOW FORCE
6. MECHANICAL DATA WITH A Ø 0.43 TEST PIN :

	VLI	ULI
-MAX. INSERTION FORCE :	0.7N	0.2N
-MIN. EXTRACTION FORCE :	0.1N	0.05N
-MECHANICAL LIFE : 100 CYCLES MIN.		

DIMENSIONS	mm						DRAWN S.CHANDEVAVLT	20 JUL 99	THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FUTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM DSM SWITZERLAND.			
							CHECKED E. BRESSOUD	14 APR 00				
SURFACE TEXTURE							APPROVED A. BOLIS	14 APR 00				
CONCENTRICITY	0.15						CUSTOMER DRAWING					NAME CLOSED FRAME PGA 3 x 3, 6 SOCKETS
PRODUCT SPEC.		P	REV	ECN	DRWN	DATE	APVD	FOR REFERENCE ONLY				
		DSM DECOLLETAGE SA SAINT-MAURICE CH 1890 SAINT-MAURICE (VS)					LOC EK	SCALE 2:1	SIZE A4	DRAWING NO C - 210748	SHEET 1 of 1	REVISION O

WAS 700-006-03-1-505