



MODEL NO.	FINISH	A" DIA	B" DIA	C" DIM	D" DIA	E" DIM	F" DIM	G" DIM	H" DIM	J" DIM	K" DIM	L" DIM	M" DIM
KFS-600B-1/4	BLACK MATTE ANODIZE	(15.70) .618	(9.70) .382	(9.70) .382	(25.40) 1.000	(4.10) .161	(16.00) .630	(20.60) .811	(2.80) .110	(4.80) .189	(1.30) .051	(12.70) .500	(5.00) .197
KFS-500B-1/4		(12.70) .500	(9.70) .382	(6.40) .252	(16.00) .630	(4.10) .161	(12.00) .472	(16.00) .630	(1.60) .063	(3.20) .126	(0.60) .031	(11.20) .441	(4.50) .059
KFS-400B-1/8		(9.70) .382	(7.10) .280	(6.50) .256	(12.70) .500	(2.50) .098	(11.90) .469	(15.00) .591	(1.45) .059	(2.68) .105	(2.80) .011	(8.25) .316	(4.50) .259

(16.03) — (64.00)	± (0.30)	NON ACCUMULATIVE
.631 — 2.520	± .012	ANGULAR ±2°
(4.01) — (16.00)	± (0.20)	(6.40) DIA ± (0.025)
.158 — .630	± .008	.252 DIA ± .0010
(0.50) — (4.00)	± (0.10)	(3.20) DIA ± (0.001)
.020 — .157	± .004	.126 DIA ± .000
SHAFT		

TOLERANCES UNLESS NOTED

ALCO® CONFIDENTIAL

P	LN	DESCRIPTION	DATE	BY	APPD
A1		REVISED PER ECO-11-004917	21MAR11	RK	HMR

DIMENSIONS AND TOLERANCES PER ANSI Y14.6
 INSPECT PER
 ALSO DAST 109
 SUBGRL
 MFG. NO. 1155
 ALUMINUM
 FINISH SEE DRAWING
 DO NOT SCALE DRAWING

TE TE Connectivity

KFS SERIES
KNOBS

47 OF 47 SHEETS
 W/MS 8-1437621-6 REV. A1

CUSTOMER DRAWING