

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-35°C TO +85°C (NOTE 1)	STORAGE TEMPERATURE RANGE	-10°C TO +60°C (NOTE 2)	
	OPERATING HUMIDITY RANGE	40% TO 80%	STORAGE HUMIDITY RANGE	40% TO 70% (NOTE 2)	
	VOLTAGE	100V AC	APPLICABLE CONNECTOR	DF20A-*DS-1C	
	CURRENT	1A	APPLICABLE CABLE	—	
SPECIFICATIONS					
ITEM	TEST METHOD		REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	X	X
MARKING	CONFIRMED VISUALLY.			X	X
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20mV MAX, 1 mA (DC OR 1000 Hz).		30mΩ MAX.	X	—
INSULATION	100V DC.		500MΩ MIN.	X	—
VOLTAGE PROOF	300V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	X	—
MECHANICAL CHARACTERISTICS					
MECHANICAL OPERATION	50 TIMES INSERTION AND EXTRACTION.		① CONTACT RESISTANCE: 30mΩ MAX. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 2 h, FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1μs. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	—
SHOCK	490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			X	—
ENVIRONMENTAL CHARACTERISTICS					
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55→ 5 TO 35→+85→ 5 TO 35 °C TIME 30→ 2 TO 3→ 30→ 2 TO 3 min UNDER 5 CYCLES.		① CONTACT RESISTANCE: 30mΩ MAX. ② INSULATION RESISTANCE: 500MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	—
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			X	—
CORROSION,SALT MIST	EXPOSED IN 5% SALT WATER SPRAY FOR 48 h.		NO HEAVY CORROSION.	X	—
RESISTANCE TO SOLDERING HEAT	1) AUTOMATIC SOLDERING (REFLOW) 《REFLOW AREA》 MAX 250°C WITHIN 10 sec. MIN 220°C WITHIN 60sec. 《PREHEATING AREA》 150 °C 60 TO 120 sec. PUT THROUGH IN REFLOW FUMACE TWICE. LEAVE IN AMBIENT TEMPERATURE AND HUMIDITY FOR 1 HOUR. CONNECTOR TEMPERATURE TO BE AMBIENT FOR SECOND REFLOW. 2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE :300°C, SOLDERING TIME :3sec. NO STRENGTH ON CONTACT.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235°C FOR IN IMMERSION , DURATION, 5 s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	X	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
REMARKS			APPROVED	TY.OMA	06.08.07
NOTE 1:INCLUDING THE TEMPERATURE RISING BY CURRENT.			CHECKED	HK.UMEHARA	06.08.05
NOTE 2:APPLY TO THE CONDITION OF LONG TERM STORAGE FOR UNUSED PRODUCTS BEFORE PCB ON BOARD.AFTER PCB BOARD, OPERATING TEMPERATURE AND HUMIDITY RANGE IS APPLIED FOR INTERM STORAGE DURING TRANSPORTATION.			DESIGNED	AH.MIYAZAKI	06.08.04
Unless otherwise specifid , refer to JIS C 5402.			DRAWN	AH.MIYAZAKI	06.08.04
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.	ELC4-164512-03	
	SPECIFICATION SHEET		PART NO.	DF20F-*DP-1H (59)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL686-	1/