

**CHIP COIL (CHIP INDUCTORS) LQW32FT□□□□0HL**  
**Murata Standard Reference Specification 【AEC-Q200】**

**1. Scope**

This reference specification applies to Chip coil (Chip Inductors) LQW32FT\_0H series for Automotive Electronics based on AEC-Q200.

**2. Part Numbering**

(ex)	LQ	W	32	F	T	470	M	0	H	L
	Product ID	Structure	Dimension (L×W)	Applications and Characteristics	Category	Inductance	Tolerance	Features	Category H:Automotive	Packaging L:Taping *B:Bulk

\*Bulk packing also available. (A product is put in the plastic bag under the taping conditions.)

**3. Rating**

- Operating Temperature Range            -40 to +125°C
- Storage Temperature Range.            -40 to +125°C

Customer Part Number	MURATA Part Number	Inductance		DC Resistance (Ω)max.	Self Resonant Frequency (MHz min.)	Rated Current(mA)			ESD Rank
		(μH) (@1MHz)	Tolerance (%)			*1 Based on Inductance change	*2 Based on Temperature rise		
							85°C	125°C	
	LQW32FT100M0HL	10	M : ±20	0.40	100	500	700	140	5B (12kV(AD) < 16kV(AD))
	LQW32FT220M0HL	22	M : ±20	0.62	50	400	550	110	5B (12kV(AD) < 16kV(AD))
	LQW32FT470M0HL	47	M : ±20	0.9	30	300	500	100	5B (12kV(AD) < 16kV(AD))

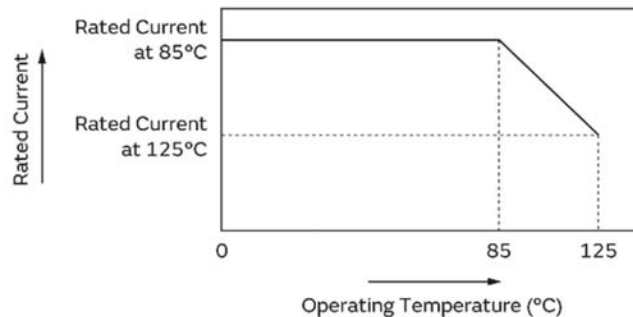
\*1 : When applied Rated current to the Products, Inductance will be within ±30% of nominal Inductance value.

\*2 : Keep the temperature(ambient temperature plus self-generation of heat) under 125°C.

When rated current is applied to the products, temperature rise caused by self-generated heat shall be limited to 40°C max.

As for the rated current marked with \*2, rated current is derated as following figure depending on the operating temperature.

**Derating of Rated Current**



**4. Testing Conditions**

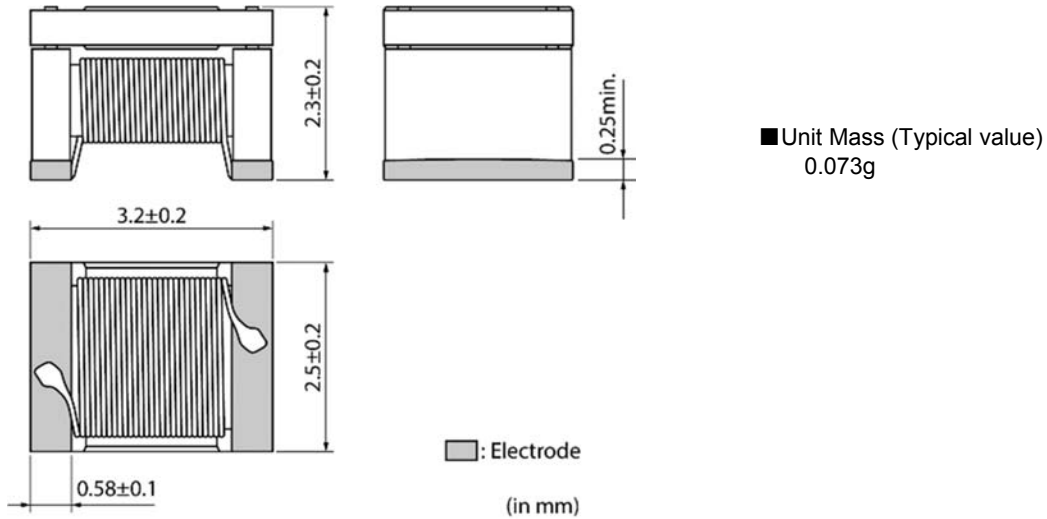
《Unless otherwise specified》

Temperature : Ordinary Temperature / 15°C to 35°C  
 Humidity : Ordinary Humidity / 25%(RH) to 85%(RH)

《In case of doubt》

Temperature : 20°C±2°C  
 Humidity : 60%(RH) to 70%(RH)  
 Atmospheric Pressure : 86kPa to 106 kPa

**5. Appearance and Dimensions**



**6. Electrical Performance**

No.	Item	Specification	Test Method
6.1	Inductance	Inductance shall meet item 3.	Measuring Equipment : KEYSIGHT E4294A or equivalent Measuring Frequency : <Inductance> 1MHz
6.2	DC Resistance	DC Resistance shall meet item 3.	Measuring Equipment : Digital multi meter
6.3	Self Resonant Frequency (S.R.F)	S.R.F shall meet item 3.	Measuring Equipment : KEYSIGHT E4294A or equivalent

**7. Q200 Requirement**

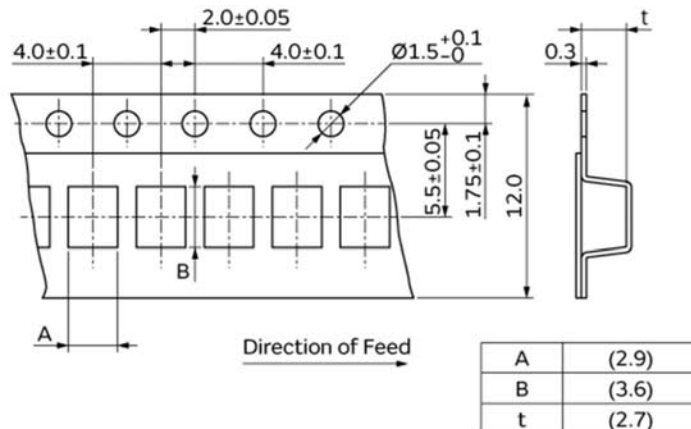
**7.1. Performance (based on Table 5 for Magnetics(Inductors / Transformer)  
AEC-Q200 Rev.D issued June 1. 2010**

AEC-Q200			Murata Specification / Deviation				
No	Stress	Test Method					
3	High Temperature Exposure	1000hours at 125 deg C Set for 24hours at room temperature, then measured.	Meet Table A after testing. <u>Table A</u> <table border="1" style="margin-left: 20px;"> <tr> <td>Appearance</td> <td>No damage</td> </tr> <tr> <td>Inductance change (at 1MHz)</td> <td>Within <math>\pm 10\%</math></td> </tr> </table>	Appearance	No damage	Inductance change (at 1MHz)	Within $\pm 10\%$
Appearance	No damage						
Inductance change (at 1MHz)	Within $\pm 10\%$						
4	Temperature Cycling	1000cycles -40 deg C to +125 deg C Set for 24hours at room temperature, then measured.	Meet Table A after testing.				
7	Biased Humidity	1000hours at 85 deg C, 85%R.H	Meet Table B after testing. <u>Table B</u> <table border="1" style="margin-left: 20px;"> <tr> <td>Appearance</td> <td>No damage</td> </tr> <tr> <td>Inductance change (at 1MHz)</td> <td>Within <math>\pm 20\%</math></td> </tr> </table>	Appearance	No damage	Inductance change (at 1MHz)	Within $\pm 20\%$
Appearance	No damage						
Inductance change (at 1MHz)	Within $\pm 20\%$						
8	Operational Life	Apply Rated Current (at 125 deg C) 125 deg C 1000hours Set for 24hours at room temperature, then measured	Meet Table B after testing.				
9	External Visual	Visual inspection	No abnormalities				

AEC-Q200			Murata Specification / Deviation						
No	Stress	Test Method							
10	Physical Dimension	Meet ITEM 5 (Style and Dimensions)	No defects						
12	Resistance to Solvents	Per MIL-STD-202 Method 215	Not Applicable						
13	Mechanical Shock	Per MIL-STD-202 Method 213 Condition C : 100g's(0.98N), 6ms, Half sine, 12.3ft/s	Meet Table A after testing.						
14	Vibration	5g's(0.049N) for 20 minutes, 12cycles each of 3 orientations Test from 10-2000Hz.	Meet Table A after testing.						
15	Resistance to Soldering Heat	No-heating Solder temperature 260C+/-5 deg C Immersion time 10s	Pre-heating : 150 to 180C / 90±30s Meet Table A after testing.						
17	ESD	Per AEC-Q200-002	ESD Rank : Refer to Item 3. Rating. Meet Table A after testing						
18	Solderbility	Per J-STD-002	Method b : Not Applicable 95% of the terminations is to be soldered. (Except exposed wire)						
19	Electrical Characterization	Measured : Inductance	No defects						
20	Flammability	Per UL-94	Not Applicable						
21	Board Flex	Epoxy-PCB(1.6mm) Deflection 2mm(min) Holding time 60s	Meet Table C after testing. <table border="1" style="margin-left: 20px; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">Table C</td> </tr> <tr> <td style="padding: 2px;">Appearance</td> <td style="padding: 2px;">No damage</td> </tr> <tr> <td style="padding: 2px;">DC resistance change</td> <td style="padding: 2px;">Within ±10%</td> </tr> </table>	Table C		Appearance	No damage	DC resistance change	Within ±10%
Table C									
Appearance	No damage								
DC resistance change	Within ±10%								
22	Terminal Strength	Per AEC-Q200-006 A force of 17.7N for 60s	No defect						

**8. Specification of Packaging**

**8.1 Appearance and Dimensions of plastic tape (12mm-wide, 4mm pitch)**



Dimension of the Cavity is measured at the bottom side.

(in mm)



**9. ⚠ Caution**

**9.1 Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- |                                   |  |
|-----------------------------------|--|
| (1) Aircraft equipment            | (6) Transportation equipment (trains, ships, etc.)   |
| (2) Aerospace equipment           | (7) Traffic signal equipment   |
| (3) Undersea equipment            | (8) Disaster prevention / crime prevention equipment   |
| (4) Power plant control equipment | (9) Data-processing equipment  |
| (5) Medical equipment             | (10) Applications of similar complexity and /or reliability requirements to the applications listed in the above |

**9.2 Caution(Rating)**

Do not exceed maximum rated current of the product. Thermal stress may be transmitted to the product and short / open circuit of the product or falling off the product may be occurred.

**9.3 Fail-safe**

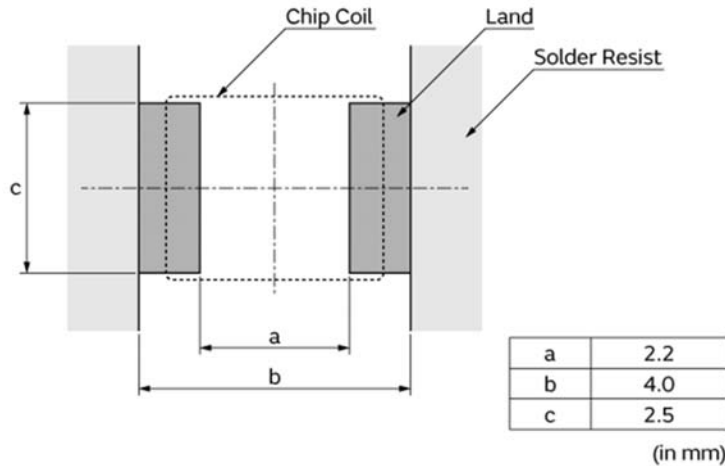
Be sure to provide an appropriate fail-safe function on your product to prevent a second damage that may be caused by the abnormal function or the failure of our product.

**10. Notice**

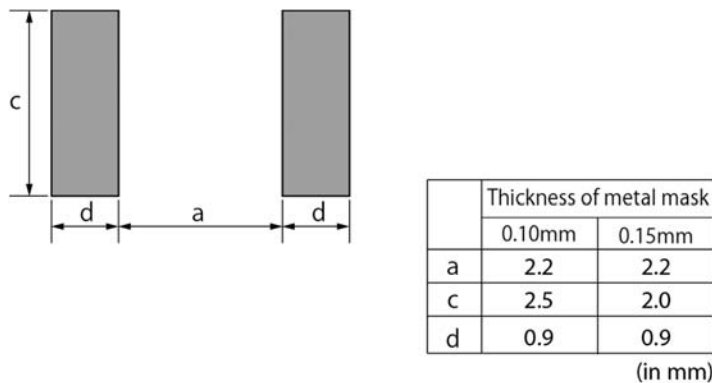
Products can only be soldered with reflow.  
 This product is designed for solder mounting.  
 Please consult us in advance for applying other mounting method such as conductive adhesive.

**10.1 Land pattern designing**

Recommended land patterns for reflow soldering are as follows :  
 These have been designed for Electric characteristics and solderability.  
 Please follow the recommended patterns. Otherwise, their performance which includes electrical performance or solderability may be affected, or result to "position shift" in soldering process.



Metal mask aperture pattern

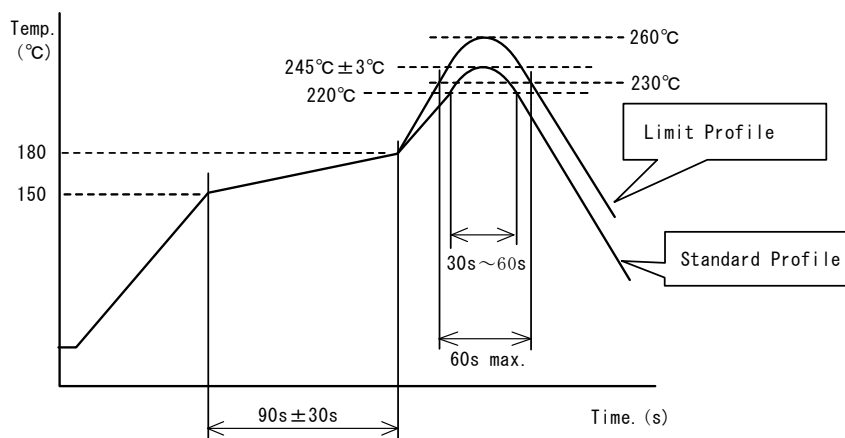


**10.2 Flux, Solder**

- Use rosin-based flux.  
Includes middle activator equivalent to 0.06(wt)% to 0.1(wt) % Chlorine.  
Don't use highly acidic flux with halide content exceeding 0.2(wt) % (chlorine conversion value).  
Don't use water-soluble flux.
- Use Sn-3.0Ag-0.5Cu solder.
- Standard thickness of solder paste : 150  $\mu$  m.
- Please pay attention to solder paste's penetrating in order to avoid short circuit between the lines.

**10.3 Reflow soldering conditions**

- Pre-heating should be in such a way that the temperature difference between solder and product surface is limited to 150°C max. Cooling into solvent after soldering also should be in such a way that the temperature difference is limited to 150°C max.  
Insufficient pre-heating may cause cracks on the product, resulting in the deterioration of products quality.
- Standard soldering profile and the limit soldering profile is as follows.  
The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.
- Reflow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150°C~180°C , 90s±30s	
Heating	above 220°C, 30s~60s	above 230°C, 60s max.
Peak temperature	245°C±3°C	260°C,10s
Cycle of reflow	2 times	2 times

**10.4 Reworking with soldering iron**

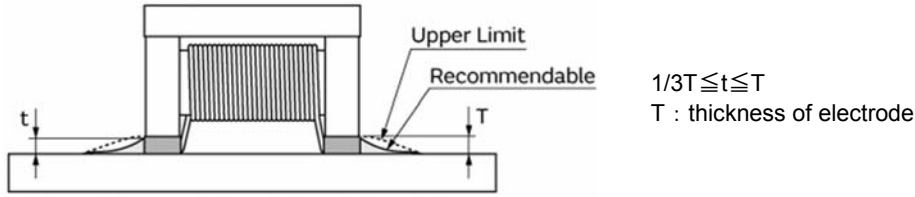
The following conditions must be strictly followed when using a soldering iron.

Pre-heating	150°C,1 min
Tip temperature	350°C max.
Soldering iron output	80W max.
Tip diameter	φ3mm max.
Soldering time	3 (+1,-0)s
Time	2 times

Note : Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the products due to the thermal shock.

**10.5 Solder Volume**

- Solder shall be used not to be exceeded the upper limits as shown below.
- Accordingly increasing the solder volume, the mechanical stress to Chip is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

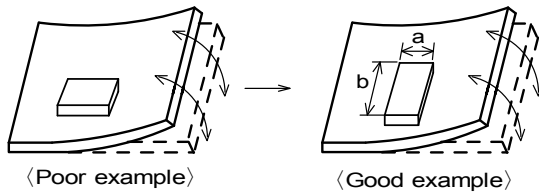


**10.6 Product's location**

The following shall be considered when designing and laying out P.C.B.'s.

- (1) P.C.B. shall be designed so that products are not subject to the mechanical stress due to warping the board.

[Products direction]



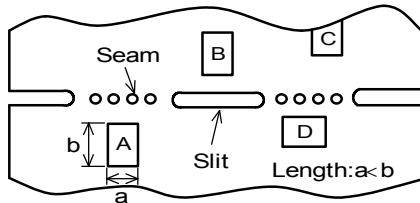
Products shall be located in the sideways direction (Length :  $a < b$ ) to the mechanical stress.

- (2) Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

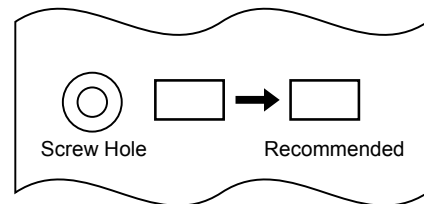
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	$A > D *1$
(2) Add slits in the board separation part.	$A > B$
(3) Keep the mounting position of the component away from the board separation surface.	$A > C$



\*1  $A > D$  is valid when stress is added vertically to the perforation as with Hand Separation. If a Cutting Disc is used, stress will be diagonal to the PCB, therefore  $A > D$  is invalid.

- (3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



**10.7 Cleaning Conditions**

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max.(40°C max for IPA)  
 (2) Ultrasonic cleaning shall comply with the following conditions with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power : 20 W / l max.      Frequency : 28kHz to 40kHz      Time : 5 min max.

- (3) Cleaner

1. Alcohol type cleaner  
Isopropyl alcohol (IPA)
2. Aqueous agent  
PINE ALPHA ST-100S

- (4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

- (5) Other cleaning      Please contact us.

**10.8 Resin coating**

The inductance value may change due to high cure-stress of resin to be used for coating/molding products.

An open circuit issue may occur by mechanical stress caused by the resin, amount/cured shape of resin, or operating condition etc. Some resin contains some impurities or chloride possible to generate chlorine by hydrolysis under some operating condition may cause corrosion of wire of coil, leading to open circuit. So, please pay your careful attention when you select resin in case of coating/molding the products with the resin.

Prior to use the coating resin, please make sure no reliability issue is observed by evaluating products mounted on your board.

**10.9 Caution for use**

- Sharp material such as a pair of tweezers or other material such as bristles of cleaning brush, shall not be touched to the winding portion to prevent the breaking of wire.
- Mechanical shock should not be applied to the products mounted on the board to prevent the breaking of the core.

**10.10 Notice of product handling at mounting**

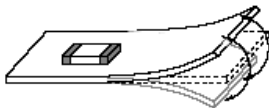
In some mounting machines, when picking up components support pin pushes up the components from the bottom of plastic tape. In this case, please remove the support pin. The support pin may damage the components and break wire.

**10.11 Handling of a substrate**

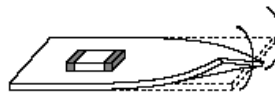
After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending



Twisting

**10.12 Storage and Handling Requirements****(1) Storage period**

Use the products within 12 months after delivered.

Solderability should be checked if this period is exceeded.

**(2) Storage conditions**

- Products should be stored in the warehouse on the following conditions.

Temperature : -10°C to 40°C

Humidity : 15% to 85% relative humidity No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
- Products should not be stored on bulk packaging condition to prevent the chipping of the core and the breaking of winding wire caused by the collision between the products.
- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

**(3) Handling Condition**

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

**11. ⚠ Note**

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2) You are requested not to use our product deviating from the reference specifications.
- (3) The contents of this reference specification are subject to change without advance notice.  
Please approve our product specifications or transact the approval sheet for product specifications before ordering.